**SECTION-**DC MOTOR and its Application

C

## **DC Motor Principles**

DC motors consist of rotormounted windings (armature) and stationary windings (field poles). In all DC motors, except permanent magnet motors, current must be conducted to the armature windings by passing current through carbon brushes that slide over a set of copper surfaces called a commutator, which is mounted on the rotor.



Parts of an electric motor

The commutator bars are soldered to armature coils. The brush/commutator combination makes a sliding switch that energizes particular portions of the armature, based on the position of the rotor.

This process creates north and south magnetic poles on the rotor that are attracted to or repelled by north and south poles on the stator, which are formed by passing direct current through the field windings. It's this magnetic attraction and repulsion that causes the rotor to rotate.

### Advantages

- The greatest advantage of DC motors may be speed control. Since speed is directly proportional to armature voltage and inversely proportional to the magnetic flux produced by the poles, adjusting the armature voltage and/or the field current will change the rotor speed.
- Today, adjustable frequency drives can provide precise speed control for AC motors, but they do so at the expense of power quality, as the solid-state switching devices in the drives produce a rich harmonic spectrum. The DC motor has no adverse effects on power quality.

## Drawbacks

- Power supply, initial cost, and maintenance requirements are the negatives associated with DC motors
- Rectification must be provided for any DC motors supplied from the grid. It can also cause power quality problems.
- The construction of a DC motor is considerably more complicated and expensive than that of an AC motor, primarily due to the commutator, brushes, and armature windings. An induction motor requires no commutator or brushes, and most use cast squirrel-cage rotor bars instead of true windings — two huge simplifications.





## A Two Pole DC Motor



## A Four Pole DC Motor



Figure 16.11 Cross section of a four-pole dc machine.







Mica Insulation between segments

Copper segment





## Armature of a DC Motor



# Generated Voltage in a DC Machine



Figure Voltage produced by a practical dc machine. Because only a few (out of many) conductors are commutated (switched) at a time, the voltage fluctuations are less pronounced than in the single-loop case

# Armature Winding in a DC Machine



## Lap Winding of a DC Machine



Used in high current low voltage circuits

Number of parallel paths equals number of brushes or poles

## Wave Winding of a DC Machine



FIGURE 4.18 Wave winding. (a) Unrolled winding. (b) Equivalent coil representation.

• Used in high voltage low current circuits

•Number of Ilal paths always equals 2.

## Magnetic circuit of a 4 pole DC Machine

 $\theta_{md}$  = mechanical degrees or angular measure in space  $\theta_{ed}$  = electrical degrees or angular measure in cycles then, for a *p*-pole machine,

$$\theta_{\rm ed} = \frac{p}{2} \,\theta_{\rm md} \tag{4.3}$$



**FIGURE 4.16** Mechanical and electrical degrees. (*a*) Four-pole dc machine. (*b*) Flux density distribution.

## Magnetic circuit of a 2 pole DC Machine







**FIGURE** .Magnetic circuit. (a) Cross-sectional view. (b) Equivalent circuit.

## Summary of a DC Machine

- Basically consists of
  - 1. An electromagnetic or permanent magnetic structure called field which is static
  - 2. An Armature which rotates
- The Field produces a magnetic medium
- The Armature produces voltage and torque under the action of the magnetic field

# Expression for induced voltage in a DC Machine



# Deriving the electromagnetic torque in a DC Machine



Voltage and Torque developed in a DC Machine

•Induced EMF,  $E_a = K_a \Phi \omega_m$  (volts)

•Developed Torque,  $T_{dev} = K_a \Phi I_a$  (Newtonmeter or Nm)

where  $\omega_m$  is the speed of the armature in rad/sec.,  $\Phi$  is the flux per pole in weber (Wb)  $I_a$  is the Armature current  $K_a$  is the machine constant

# Interaction of Prime-mover DC Generator and Load



 $\begin{array}{l} {\sf E}_a \text{ is Generated voltage} \\ {\sf V}_L \text{ is Load voltage} \\ {\sf T}_{pm} \text{ is the Torque generated by Prime Mover} \\ {\sf T}_{dev} \text{ is the opposing generator torque} \end{array}$ 

# Interaction of the DC Motor and Mechanical Load



 $E_a$  is Back EMF  $V_T$  is Applied voltage  $T_{dev}$  is the Torque developed by DC Motor  $T_{load}$  is the opposing load torque Power Developed in a DC Machine Neglecting Losses,

Input mechanical power to dc generator

 $= \mathsf{T}_{dev} \, \omega_{m} = \mathsf{K}_{a} \Phi \mathsf{I}_{a} \omega_{m} = \mathsf{E}_{a} \, \mathsf{I}_{a}$  $= Output \ electric \ power \ to \ load$ 

•*Input electrical power* to dc motor

 $= \mathsf{E}_{\mathsf{a}} \mathsf{I}_{\mathsf{a}} = \mathsf{K}_{\mathsf{a}} \Phi \ \omega_{\mathsf{m}} \ \mathsf{I}_{\mathsf{a}} = \mathsf{T}_{\mathsf{dev}} \ \omega_{\mathsf{m}}$ 

= Output mechanical power to load

### Equivalence of motor and generator

•In every generator there is a motor  $(T_{dev} \text{ opposes } T_{pm})$ 

•In every motor there is a generator  $(E_a \text{ opposes } V_T)$ 

### **TYPES OF EXCITATIONS (DC MOTORS)**

Depending upon the type if excitation to the field winding, The dc machine can be classified into three categories viz.

- Machines with permanent field,
- separately excited
- and self excited type dc machines.

#### **TYPES OF EXCITATIONS (DC MOTORS)**

DC motors with permanent magnetic field, manufactured for small rating are applications such as toys, cassette tape recorders etc. large rating dc motors are constructed with electro-magnetic field i.e field winding is placed on the field core and this winding is supplied with dc current called excitation.

### **TYPES OF EXCITATIONS (DC MOTORS)**

Depending upon the type of connections to the field winding for excitation, the dc motors can be classified into two categories :

Separately excited dc motors
Self excited dc motors.

### SEPARATELY EXCITED DC MOTORS



### SEPARATELY EXCITED DC MOTORS

• The field winding is excited from a supply which is not connected to the armature winding. It may be noted that current flowing through the field winding is independent of load and is equal to V  $/ R_{f}$ , where  $R_{f}$  is the field circuit resistance. The flux produced is proportional to the field current i.e. Ø  $\infty$ 

## SELF EXCITED DC SHUNT MOTORS



### SELF EXCITED DC SHUNT MOTORS

In this type of excitation , armature and field windings are connected across a constant source of supply. The field current I<sub>f</sub> is drawn from the same source as that of armature current. As <u>shown in fig.</u>

### Shunt Motor (power flow diagram)


### **SELF EXCITED DC SERIES MOTORS**



#### **SELF EXCITED DC SERIES MOTORS**

The field winding is connected in series with the armature so that  $I_f = I_a = I_1$ . Therefore field winding is made up of thick winding wire of less no. of turns as compared to that of shunt field winding so that armature current can flow through it without overheating. In case of dc series machine,  $\emptyset \propto I_f \propto I_a$ .

#### **SELF EXCITED DC SERIES MOTORS**

The relationship between induced e.m.f. and terminal voltage is as follows:

 $V = E + I_a R_a + I_a R_{se}$ or  $E = V - I_a (R_a + R_{se})$ and  $I_a = I_{se} = I_L$ 

# Series Motor Power Flow Diagram





## Compound motor (power flow diagram)



There are two field windings, namely a shunt field winding and a series field winding. The shunt field winding is connected in parallel with the armature and series field winding is connected in series with the combination.

Series field winding will carry a large armature current  $I_a$  or  $I_L$  and therefore it is made of wire of large cross section and has a few turns only. The resistance of series field winding is very small.

The shunt field winding is made up of wires of small cross section and has high resistance. Since the resistance of shunt field winding is high , the current flowing through it is very small as compared to that of series field winding

or armature current I<sub>a</sub>. The main magnetic field flux is produced by the shunt field current / winding but it is modified by the field of series winding. A compound machine therefore combines the best features of dc shunt machines and dc series machines.

Depending up on the connections of shunt field winding in the combination of armature and series field winding, dc compound generators can be named as i) Short shunt compound generators. ii) Long shunt compound generators.

## SHORT SHUNT TYPE (DC COMPOUND MOTORS)



## SHORT SHUNT TYPE (DC COMPOUND MOTORS)

### i) SHORT SHUNT DC COMPOUND MOTORS

In this case the shunt field winding is connected across the armature winding only as shown in the fig of slide no.

$$I_{se} = I_{L} = I_{a} + I_{sh}$$

$$V = E + I_{a} R_{a} + I_{se} R_{se}$$

$$= E + I_{a} R_{a} + (I_{a} + I_{sh}) R_{se}$$

## LONG SHUNT TYPE (DC COMPOUND MOTORS)



# LONG SHUNT TYPE (DC COMPOUND MOTORS) <u>ii) LONG SHUNT DC COMPOUND MOTORS</u> In this case the shunt field winding is connected across the combination of armature and series field winding as shown in the fig.

$$I_{se} = I_a \text{ and } I_L = I_a + I_{sh}$$
$$V = E + I_a R_a + I_{se} R_{se}$$
$$= I_{sh} R_{sh}$$

## SELF EXCITED DC MOTORS (DC COMPOUND MOTORS)

Depending upon the direction of flow of current through series field, we can classify dc compound motors into two categories namely;

I) Cumulative compound dc motors
II) differential compound dc motors

# CUMULATIVE TYPE (DC COMPOUND MOTORS)



 $\emptyset = \emptyset_{sh} + \emptyset_{se}$ 

#### CUMULATIVE TYPE (DC COMPOUND MOTORS)

The direction of current in the series field winding is such that magnetic field produced by it is in the direction to that of shunt field. Total magnitude of the field is the sum of shunt field and series field so that  $\emptyset = \emptyset_{sh} + \emptyset_{se}$ .

#### DIFFERENTIAL TYPE (DC COMPOUND MOTORS)



#### DIFFERENTIAL TYPE (DC COMPOUND MOTORS)

The direction of current in the series field winding is such that magnetic field produced by it is in the opposite direction to that of shunt field. Total magnitude of the field is the difference of shunt field and series field so that  $\emptyset = \emptyset_{sh} - \emptyset_{se}$ .

The expression for back e.m.f. developed in the armature of a dc motor is given as follows :

$$E = \frac{P \oslash Z N}{60 A} \qquad \dots (i)$$
$$E = V - I_a R_a \qquad \dots (ii)$$

# Comparing expressions (i) and (ii)



Where K is the constant of proportionality and equal to PZ / 60 A Now in the above expression for speed, the speed can be varied by varying the applied voltage 'V', field flux Ø and resistance of the armature.

It is clear that speed is directly proportional to the supply voltage 'V'. So the speed increases with increase in voltage 'V' and vice versa.

The speed is inversely proportional to the field flux Ø. So speed decreases as the Flux Ø increases and vice versa.

The important characteristics of dc motors are:

1) Speed - armature current (Load) characteristics

2) Torque - armature current (Load) characteristics

3) Speed - Torque characteristics

It is very much important to know the characteristics mentioned above for different types of dc motors because it enables the selection of a specific type of dc motor for specific purpose.





1. Speed - Armature current (Load ) characteristics For a dc motor , we know that ;

$$N = \frac{V - I_a R_a}{K \emptyset}$$



A dc shunt motor is connected across the mains having supply voltage 'V'.

Speed - Armature current (Load ) characteristics This supply voltage is assumed to be constant. The field winding is connected across the armature as shown in Fig. The magnetic flux  $\emptyset$  produced by field current I<sub>f</sub> will be constant as V remains constant.

1. Speed - Armature current (Load ) characteristics But in actual practice, the air gap flux is slightly reduced due to the effect of armature reaction. From the expression for the speed mentioned earlier, it is evident that as the armature current  $I_{a.....}$ 

1. Speed - Armature current (Load ) characteristics increases , speed will decrease by a small amount due to an increase in  $I_a R_a$  drop is very small as compared to V. The speed verses armature current characteristics is shown in Fig.

1. Speed - Armature current (Load ) characteristics The shunt motor being thus more or less a constant speed motor , can be used in the applications such as driving of line shafts, lathes conveyors etc.

2. Torque - Armature current (Load ) characteristics



2. Torque - Armature current (Load ) characteristics The equation for torque can be written as follows ;  $T = k_t \oslash I_a$ 

If flux  $\emptyset$  is taken as constant, the torque T becomes directly proportional to armature current (Load current)  $I_a$ . It is a straight line passing through the origin.

## 3. Speed - Torque characteristics


#### CHARACTERISTICS OF DC SHUNT MOTORS

3. Speed - Torque characteristics The relation between T and I<sub>a</sub> and N and  $I_a$  are as under; And The relationship between speed and torque can be drawn as shown in Fig.

### CHARACTERISTICS OF DC SHUNT MOTORS



1. Speed - Load characteristics



1. Speed - Load characteristics From the expression ; N = 1 KØ It is seen that the speed N is inversely proportional to flux  $\emptyset$ For a dc series motor , magnetic flux  $\emptyset$  is proportional to  $I_a$ .

1. Speed - Load characteristics

Thus , if V is constant, N is inversely proportional to  $I_a$ . The N verses  $I_a$  characteristics is therefore a rectangular hyperbola as shown in Fig . It is seen from the characteristics that ....

1. Speed - Load characteristics the speed decreases as the load on the motor increases. At a very low load, the speed is dangerously high. Thus if a dc series motor is allowed to run on very light load or at No- Load, its speed will become much higher than its ....

1. Speed - Load characteristics normal speed which may cause damage to the motor. For this reason, dc series motors are never started on No- Load and are not used in the applications where there is a chance of Load being completely removed, when the motor ....

1. Speed - Load characteristics remains connected to the supply. The load on the dc series motor is connected through the gears and not through the belt pulley arrangement. This is because, in case of failure of belt, the load will be removed from the motor and thereby the

1. Speed - Load characteristics motor will attain a dangerously high speed. In case of load connected through the gears, however in the event of an accidental release of load, gears will provide some load on account of the frictional resistance of the gear teeth.

### 1. Torque - Load characteristics



1. Torque - Load characteristics

The equation for the torque for dc motor is given by ;  $T = k_t \oslash I_a$ The magnetic flux for a dc series motor is proportional to armature current  $I_a$ . Thus the torque  $T = k_t I_a I_a$ . Or  $T \propto I_a^2$ 

1. Torque - Load characteristics

The relationship between torque and armature current, is therefore of the form of a parabola. With increase in  $I_a$ , the field flux increases linearly but due to saturation of the core, beyond a certain magnitude of  $I_a$  the increase in flux is

1. Torque - Load characteristics negligible.. Thus T is proportional to the square of  $I_a$  up to the saturation point beyond which T varies linearly with  $I_a$ . From the torque load characteristics , it can be observed that a dc series motor ....

1. Torque - Load characteristics started on-load, develops a very high starting torque. Hence dc series motors are used in applications where high starting torque is required such as in electric trains, hoists, trolleys etc.

### 1. Torque - Speed characteristics



1. Torque - Speed characteristics From the characteristics shown in slide no., it can be seen that for low speeds, the torque is high and for high speeds the torque is very small. This is why dc series motor is widely used in the applications where motor is to be started on bulk loads such as electric loco-motive.

### CHARACTERISTICS OF DC COMPOUND MOTORS





CHARACTERISTICS OF DC COMPOUND MOTORS 1. Speed - Load characteristics In cumulative compound motors , series field winding is connected in such a way that magnetic flux produced by it helps the flux produced by shunt field winding. Series field is directly proportional to the load current ,.... CHARACTERISTICS OF DC COMPOUND MOTORS 1. Speed - Load characteristics therefore total flux increases with increase in load current / armature current due to the series field in addition to the voltage drop in the armature winding. The speed of dc motor is inversely proportional to the total main flux Ø. Therefore speed drops more sharply as compared to dc shunt motor. Refer Fig.



CHARACTERISTICS OF DC COMPOUND MOTORS

2. Torque - Load characteristics

The torque developed by a cumulative compound motor increases with sudden increase in load and at no-load, it has a definite speed. Cumulative compound motors are therefore, suitable where there is sudden application ....

CHARACTERISTICS OF DC COMPOUND MOTORS 2. Torque - Load characteristics of heavy loads like sheers, punches, rolling mills etc. The speed of differential compound motors remains more or less constant. With increase in load but its torque decreases with load. Since the dc shunt motor develops a good torque and

CHARACTERISTICS OF DC COMPOUND MOTORS
2. Torque - Load characteristics

its speed does not vary appreciably with
increase in load, differential compound
motors are not preferred over dc shunt
motors and hence are rarely used.



 Torque –speed characteristic for shunt and separately excited dc motor

> Developed torque,  $\tau = \left(\frac{E_a I_a}{\varpi}\right)$  $\tau = \left(\frac{E_a I_a}{2\pi n}\right)$  $= \left(\frac{V - E_a}{R_a}\right) \left(\frac{E_a}{2\pi n}\right)$

same as separately excited,

$$\tau = \left(\frac{VK_f I_f}{2\pi R_a}\right) - \left(\frac{K_f^2 I_f^2 n}{2\pi R_a}\right)$$



 By referring to the Torque –speed characteristic for shunt and separately excited dc motor

$$= \left(\frac{VK_f I_f}{2\pi R_a}\right) - \left(\frac{K_f^2 I_f^2 n}{2\pi R_a}\right)$$

note that, there are three variables that can influence the speed of the motor,
 V

- Thus, there are three methods of controlling the speed of the shunt and separately excited dc motor,
  - i. Armature terminal voltage speed control
  - ii. Field speed control
  - iii. Armature resistance speed control

#### Armature resistance speed control

- Speed may be controlled by changing R<sub>a</sub>
- The total resistance of armature may be varied by means of a rheostat in series with the armature
- The armature speed control rheostat also serves as a starting resistor.
- From τ-n characteristic,

i.

$$\tau_{start} = c = \left(\frac{VK_f I_f}{2\pi R_a}\right)$$

$$slope = -\left(\frac{K_f^2 I_f^2 n}{2\pi R_a}\right)$$
Will be

Will be changed

Torque –speed characteristic



- Advantages armature resistance speed control:
  - i. Starting and speed control functions may be combined in one rheostat
  - ii. The speed range begins at zero speed
  - iii. The cost is much less than other system that permit control down to zero speed
  - iv. Simple method
- Disadvantages armature resistance speed control
  - i. Introduce more power loss in rheostat
  - Speed regulation is poor (S.R difference n<sub>Loaded</sub> & n<sub>no</sub> loaded)
  - i. Low efficiency due to rheostat

#### ii. Field Speed Control

- Rheostat in series with field winding (shunt or separately ect.)
- If field current, I<sub>f</sub> is varied, hence flux is also varied
- Not suitable for series field
- Refer to τ-n characteristic,
  - Slope and  $n_{NL}$  will be changed





- Advantages field speed control:
  - i. Allows for controlling at or above the base speed
  - The cost of the rheostat is cheaper because I<sub>f</sub> is small value
- Disadvantages field speed control :
  - i. Speed regulation is poor (S.R difference n<sub>Loaded</sub> & n<sub>no</sub> loaded)
  - ii. At high speed, flux is small, thus causes the speed of the machines becomes unstable
  - ii. At high speed also, the machines is unstable mechanically, thus there is an upper speed limit

#### Armature terminal – voltage speed control

- Use power electronics controller
  - AC supply  $\rightarrow$  rectifier
  - DC supply → chopper
- Supply voltage to the armature is controlled
- Constant speed regulation
- From *τ*-n characteristic,
  - C and  $n_{NL}$  will be change
  - Slope constant

Torque –speed characteristic



- Advantages armature terminal voltage speed control:
  - i. Does not change the speed regulation
  - ii. Speed is easily controlled from zero to maximum safe speed
- Disadvantages armature terminal voltage speed control :
  - i. Cost is higher because of using power electronic controller
### FACTORS AFFECTING THE PERFORMANCE OF DC MACHINE

- There are two factors affecting the performance of dc machine
  - 1. Armature reaction
  - 2. Armature inductance

#### Definition of armature reaction:

- It is the term used to describe the effects of the armature mmf on the operation of a dc machine as a "generator" no matter whether it is a generator or motor.
- 2. It effects both the flux distribution and the flux magnitude in the machine.
- **3.** The distortion of the flux in a machine is called armature reaction
- Two effects of armature reaction:
  - 1. Neutral Plane Shift
  - 2. Flux Weakening

- Effect on flux distribution: Neutral plane shift
  - When current is flowing in the field winding, hence a flux is produced across the machine which flows from the North pole to the South pole.
  - Initially the pole flux is uniformly distributed and the magnetic neutral plane is vertical



### Effect on flux distribution: Neutral plane shift

- Effect by the air gap on the flux field causes the distribution of flux is no longer uniform across the rotor.
- There are two points on the periphery of the rotor where B= 0.



- Effect on flux distribution: Neutral plane shift
  - when a load connected to the machines a resulting magnetic field produced in the armature
  - If the armature is rotated at a speed ∞ by an external torque each armature coil experiences a change in flux ∂\psi/∂t as it rotates.
  - A voltage is generated across the terminals of each winding according to the equation e = ∂∲/∂t



### Effect on flux distribution: Neutral plane shift

- Both rotor and pole fluxes (flux produced by the field winding and the flux produced by the armature winding) are added and subtracted together accordingly
- The fields interact to produce a different flux distribution in the rotor.
- Thus, the flux on the middle line, between the two field poles, is no longer zero.



- Effect on flux distribution: *Neutral* plane shift
- The combined flux in the machine has the effect of strengthening or weakening the flux in the pole. Neutral axis is therefore shifted in the direction of motion.
- The result is current flow circulating between the shorted segments and large sparks at the brushes. The ending result is arcing and sparking at the brushes.
- Solution to this problem:
  - placing an additional poles on the neutral axis or mid-point that will produce flux density component, which counter-acts that produced by the armature.



## Armature Inductance

- When rotor turns, thus we have inductance value,  $e_1 = L(di/dt)$ . Let say current  $i_{a1}$ .
- That means, we have ability to store energy
- If the machine is turn 'off', thus, e<sub>1</sub> will decreased. This will affect the current as well. Say i<sub>a2.</sub>
- When the machine is turn 'on' again, it will produce e<sub>2</sub> while e<sub>1</sub> is still inside. The current now is reversed direction from previous (decreasing) current.
- Thus, it will cause sparking → resulting the same aching problem caused by neutral plane shift.

### (a) DC SHUNT MOTORS

(i) Shunt motors are used in situations, such as driving a line shafting etc. where the speed as to be maintained approximately constant between no-load and full-load.

(ii) In situations where variable load is to be driven at different speeds but at each load, the speed is to be kept constant. Such as driving a lathe.

#### (b) DC SERIES MOTORS

DC Series Motors are used in applications such as driving hoists, cranes, trains, etc., as in these cases a large starting torque is required. They are also used where the motor can be permanently coupled to the load, such as

#### (b) DC SERIES MOTORS

Fans , whose torque increases with speed. Where constancy in speed is not essential, the decrease of speed with increase of load has the advantage that the power absorbed by the motor does not increase as rapidly as the torque.

#### (b) DC SERIES MOTORS

Series motors acquire very high speed at noload or at very light load . That is why they should not be used for a belt drive where there is a possibility of the load decreasing to very small value.

### (c) DC COMPOUND MOTORS

DC Compound Motors are used in application where large starting torque are required but where the load may fall to such a small value that a series motor would reach a dangerously high speed.

#### (c) DC COMPOUND MOTORS

Where the supply voltage may fluctuate, for instance on a traction system, the series winding reduces the fluctuation of armature current partly by its inductance and partly by its influence on the value of

### (c) DC COMPOUND MOTORS

flux and therefore on that of the induced e.m.f. When the load is of a fluctuating nature , e.g. for driving stamping processes, etc. the shunt excitation prevents the speed

#### (c) DC COMPOUND MOTORS

Becoming excessive on light load, and the decrease of speed with increase of load enables the flywheel, usually fitted to such a machine, to assist the motor in in dealing with the peak load by giving up some of its kinetic energy.