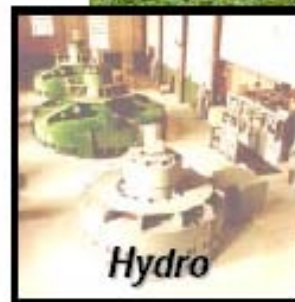
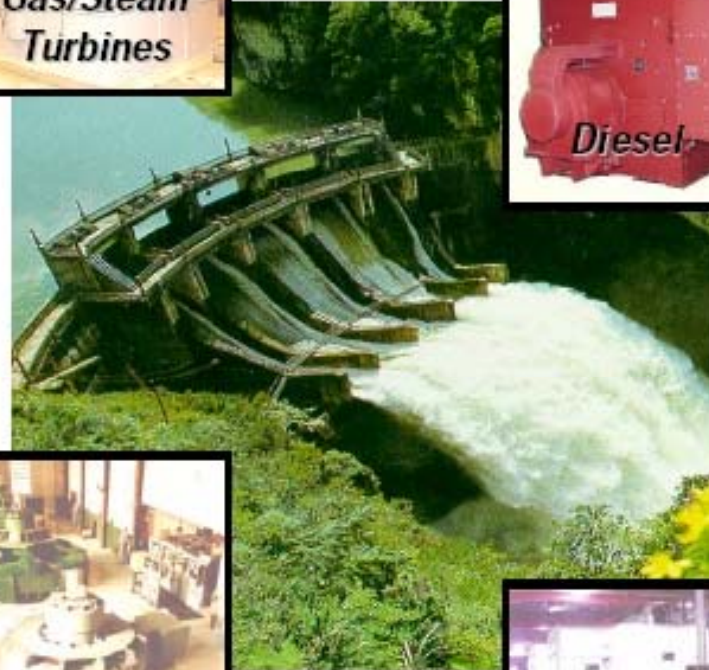
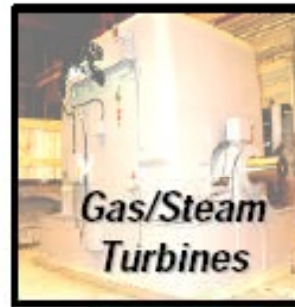
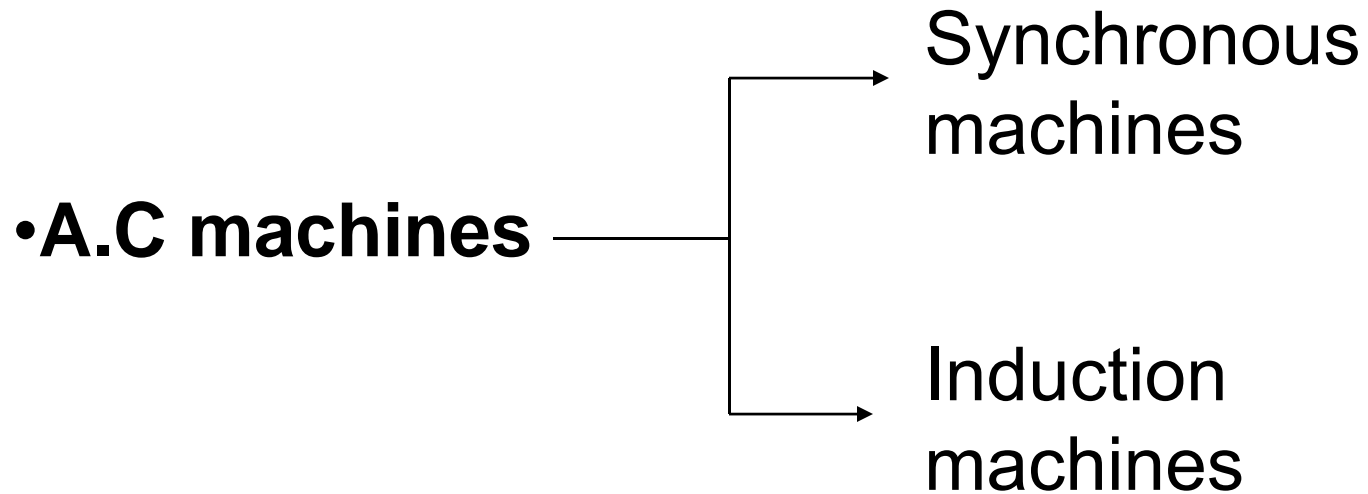


Synchronous Machines



AC Machines

- **Generator** $\longrightarrow P_{mech}$ to $\longrightarrow P_{elec}$
- **Motor** $\longrightarrow P_{elec}$ to $\longrightarrow P_{mech}$





Synchronous Machines

- *Synchronous generators or alternators* are used to convert mechanical power derived from steam, gas, or hydraulic-turbine to ac electric power
- Synchronous generators are the primary source of electrical energy we consume today
- Large ac power networks rely almost exclusively on synchronous generators
- *Synchronous motors* are built in large units compare to induction motors (Induction motors are cheaper for smaller ratings) and used for constant speed industrial drives

Construction

➤ **Basic parts of a synchronous generator:**

- **Rotor - dc excited winding**
- **Stator - 3-phase winding in which the ac emf is generated**

➤ **The manner in which the active parts of a synchronous machine are cooled determines its overall physical size and structure**

Types of Synchronous Machine

According to the arrangement of the field and armature windings, synchronous machines may be classified as *rotating-armature type* or *rotating-field type*.

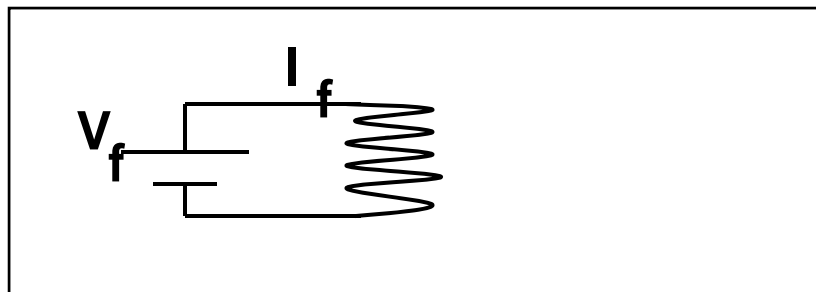
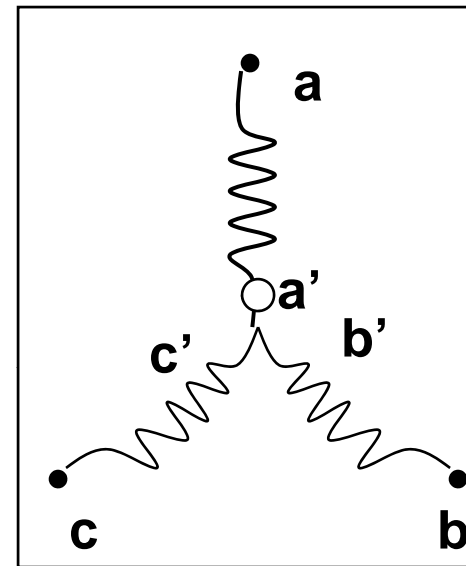
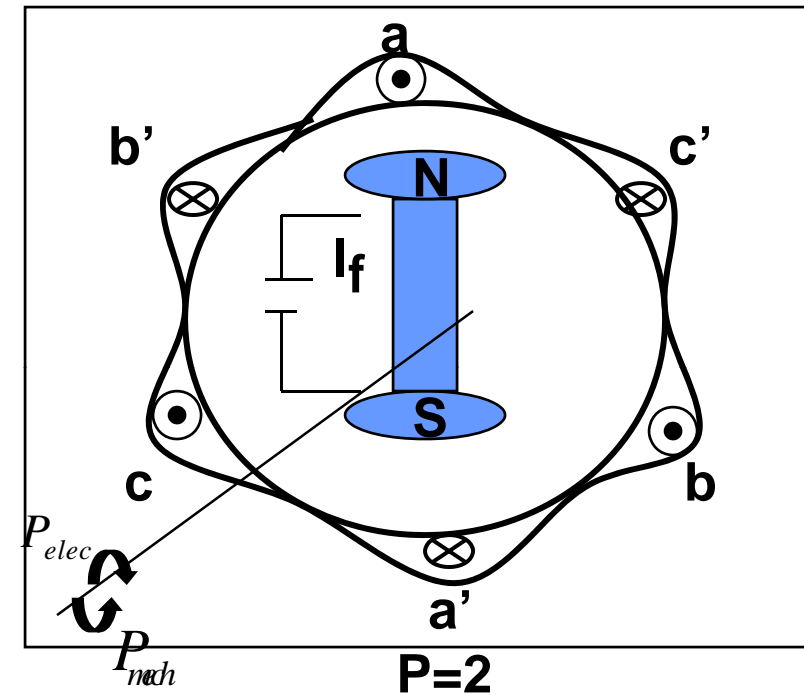
Rotating-Armature Type

The armature winding is on the rotor and the field system is on the stator. The generated current is brought out to the load via three (or four) slip-rings. Insulation problems, and the difficulty involved in transmitting large currents via the brushes, limit the maximum power output and the generated electromagnetic field (emf). This type is only used in small units, and its main application is as the main exciter in large alternators with brushless excitation systems.

Rotating field type

The armature winding is on the stator and the field system is on the rotor. Field current is supplied from the exciter via two slip-rings, while the armature current is directly supplied to the load. This type is employed universally since very high power can be delivered. Unless otherwise stated, the subsequent discussion refers specifically to rotating-field type synchronous machines

Synchronous Machines



- Armature windings are located on the stator

- Field windings are located on the rotor

Fig. 1

Advantages of rotating field and stationary armature

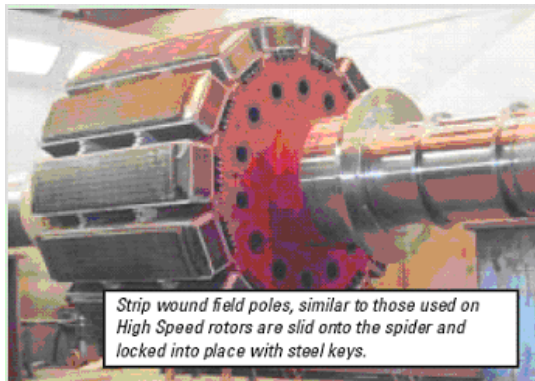
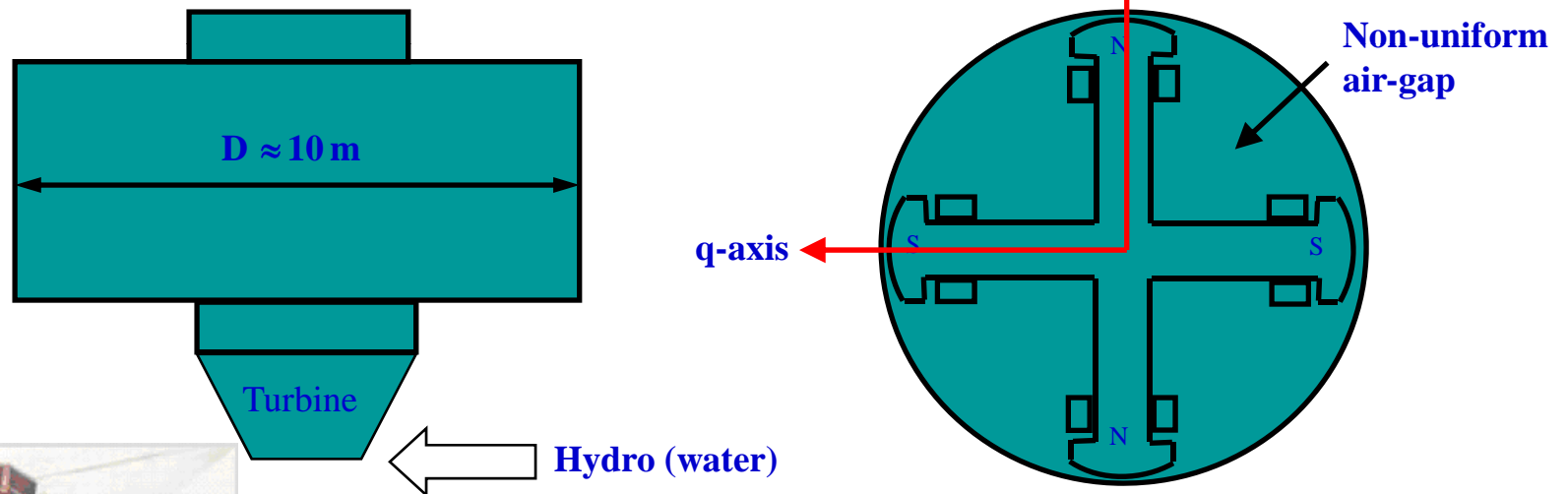
- Ease of construction
- Number of slip rings required
- Better insulation to armature
- Reduced Rotor weight and Rotor Inertia
- Improved ventilation arrangement

Various Types

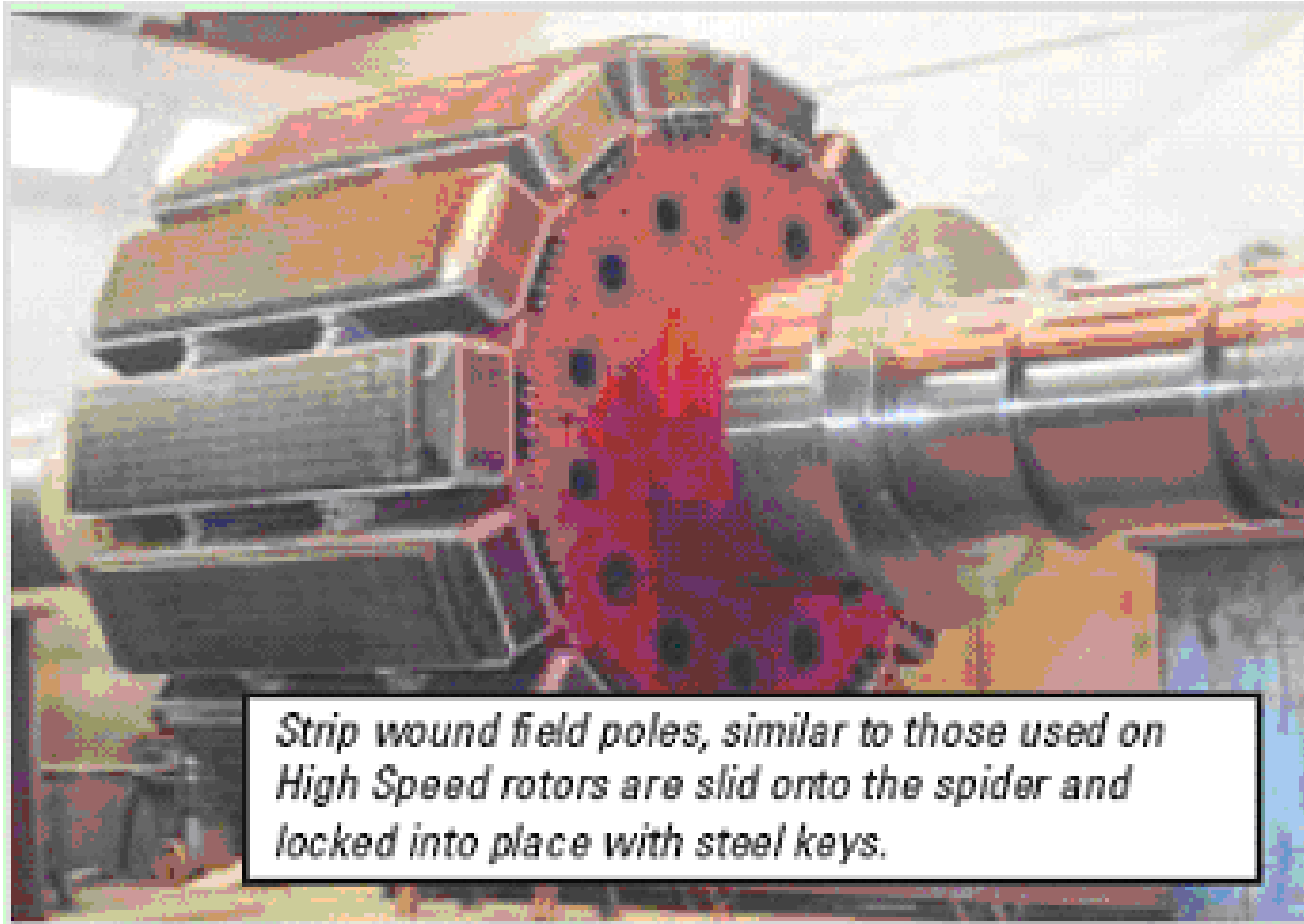
- ❑ **Salient-pole synchronous machine**
- ❑ **Cylindrical or round-rotor synchronous machine**

Salient-Pole Synchronous Generator

1. Most hydraulic turbines have to turn at low speeds (between 50 and 300 r/min)
2. A large number of poles are required on the rotor



Hydrogenerator



Strip wound field poles, similar to those used on High Speed rotors are slid onto the spider and locked into place with steel keys.

Synchronous Machine

- The stator is similar in construction that of a induction motor
- The rotor can be Salient or Non-Salient
- Field excitation is provided on the rotor by either permanent or electromagnets with number of poles equal to the poles of the RMF caused by stator
- Non-excited rotors are also possible as in case of reluctance motors

Synchronous Machine (2)

- The rotor gets *locked* to the RMF and rotates *unlike induction motor* at *synchronous speed* under all load condition
- All conventional power plants use synchronous generators for converting power to electrical form
- They operate at a better power factor and higher efficiency than equivalent induction machines

Synchronous Machine Construction

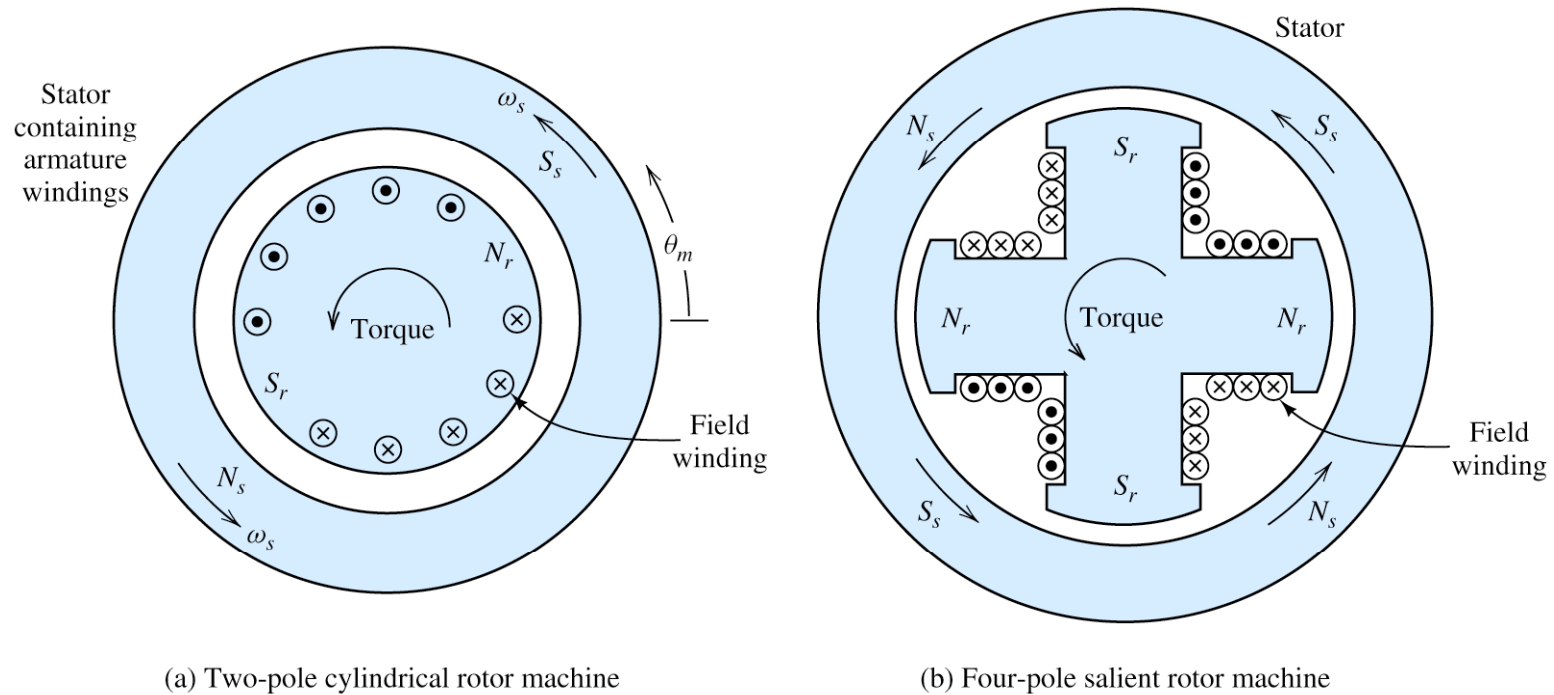
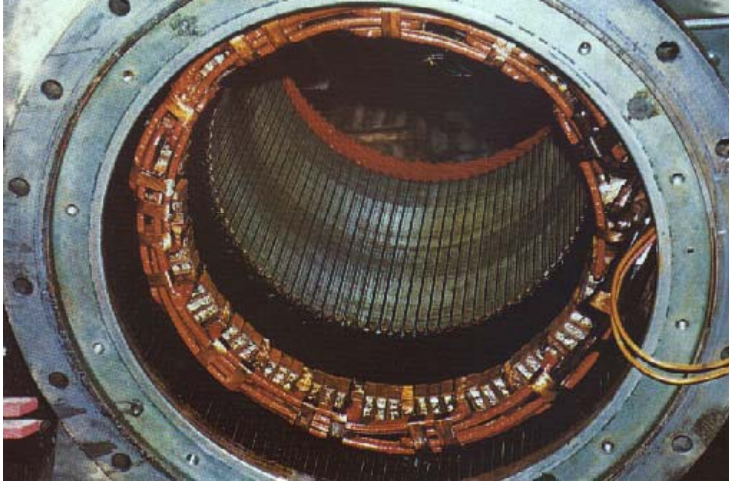
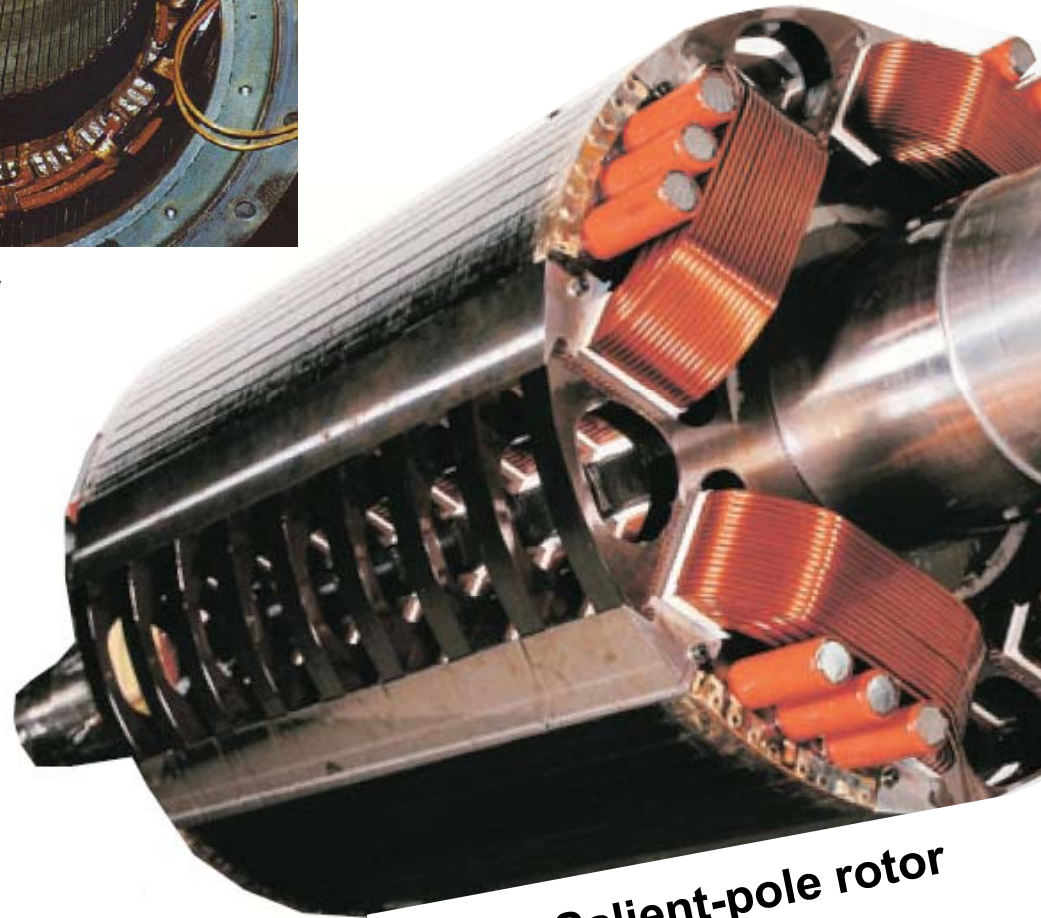


Figure 17.17 Cross sections of two synchronous machines. The relative positions of the stator and rotor poles are shown for motor action. Torque is developed in the direction of rotation because the rotor poles try to align themselves with the opposite stator poles.

Salient-Pole Synchronous Generator

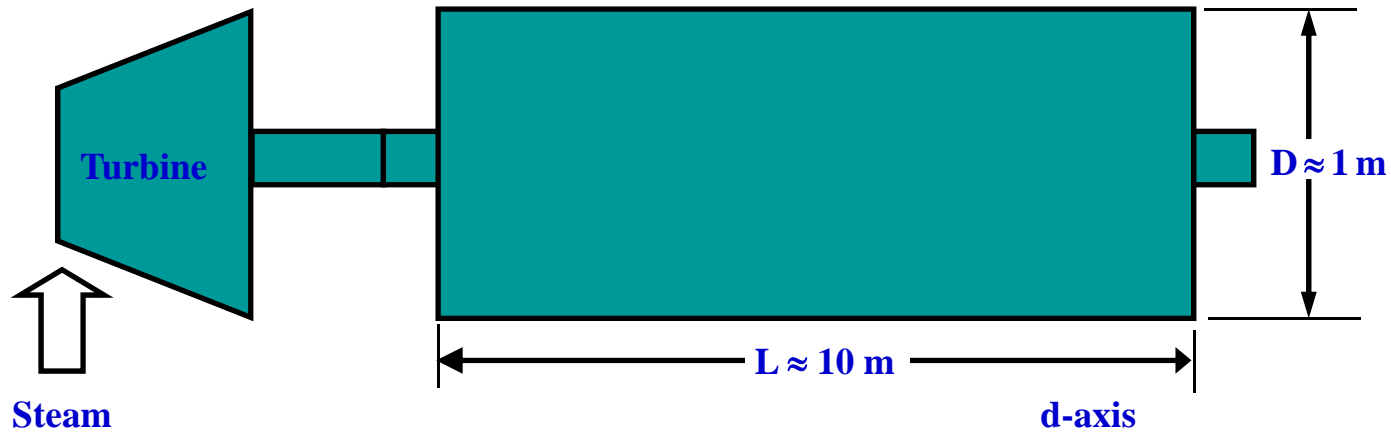


Stator

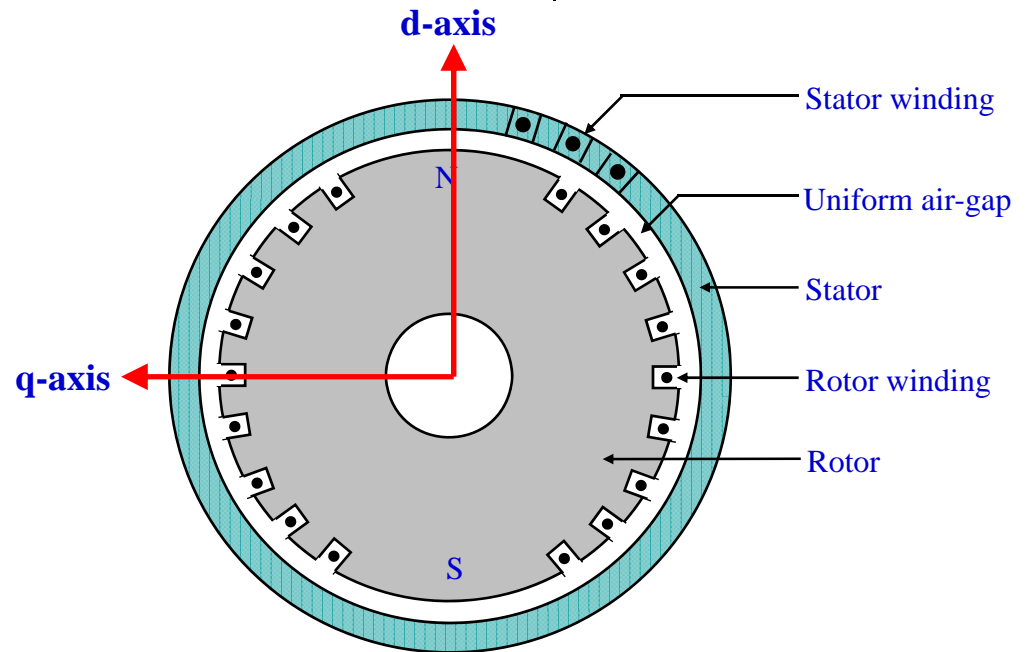


Salient-pole rotor

Cylindrical-Rotor Synchronous Generator



- High speed
- $3600 \text{ r/min} \Rightarrow 2\text{-pole}$
- $1800 \text{ r/min} \Rightarrow 4\text{-pole}$
- Direct-conductor cooling (using hydrogen or water as coolant)
- Rating up to 2000 MVA

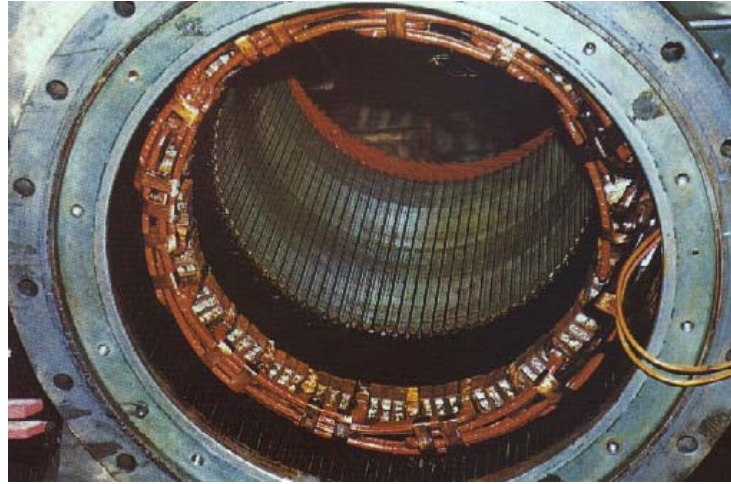


Turbogenerator

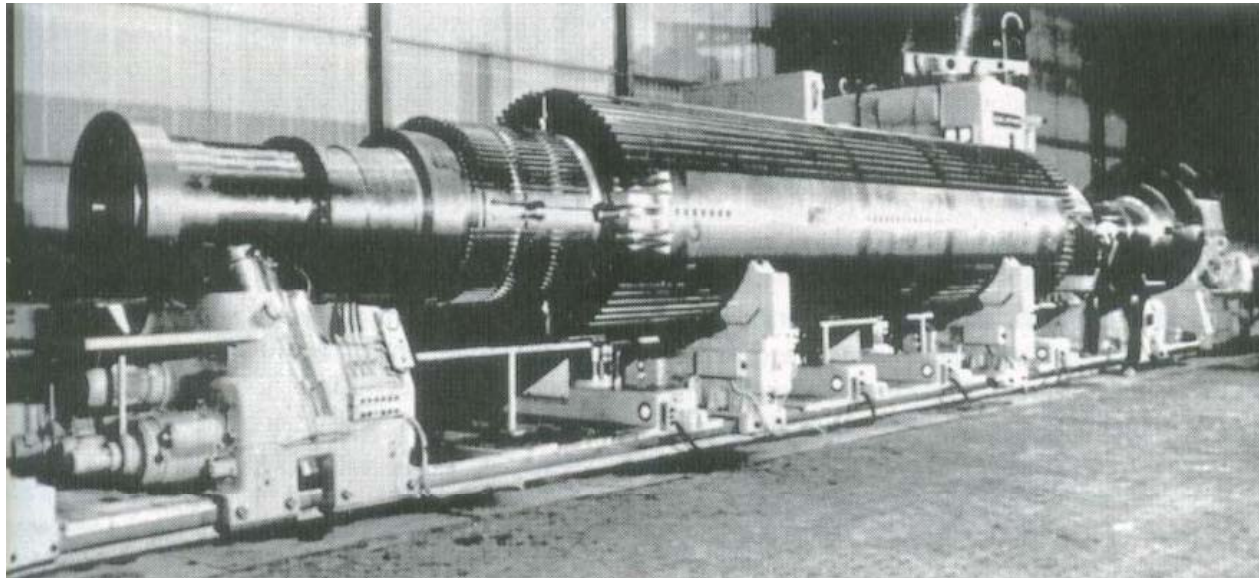
Synchronous Generator: Rotor

- Salient-pole rotors
 - Used for low speed applications (<300rpm) which require large number of poles to achieve required frequencies (e.g. hydro turbines)
- Cylindrical rotors
 - Used for high-speed applications (steam/gas turbines).
 - Minimum number of poles is 2, so for 50Hz the maximum speed is 3000rpm.
 - High speed of rotation produces strong centrifugal forces, which impose upper limit on the rotor diameter

Cylindrical-Rotor Synchronous Generator



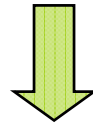
Stator



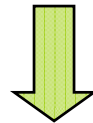
Cylindrical rotor

Operation Principle

The rotor of the generator is driven by a prime-mover



A dc current is flowing in the rotor winding which produces a rotating magnetic field within the machine



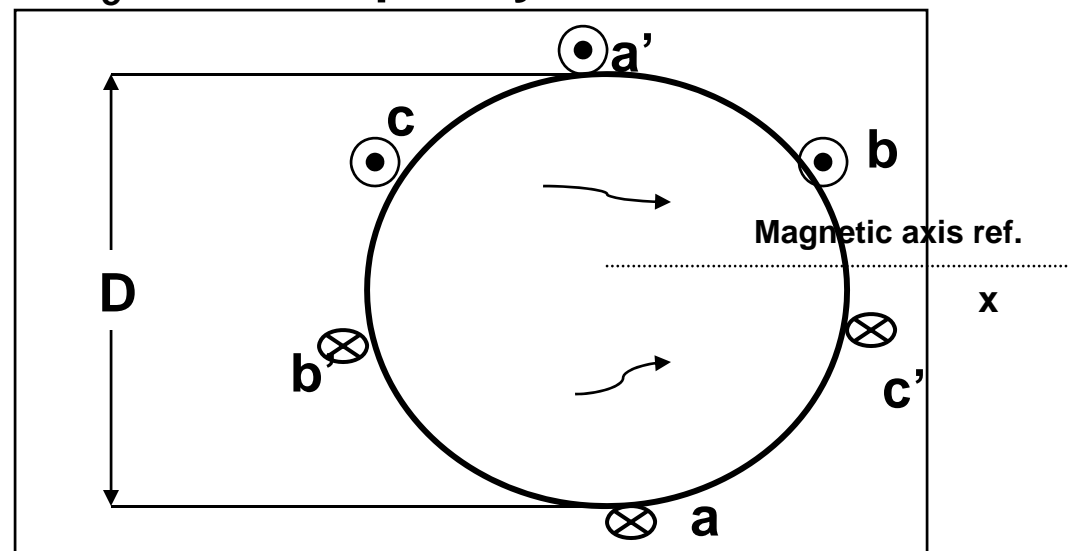
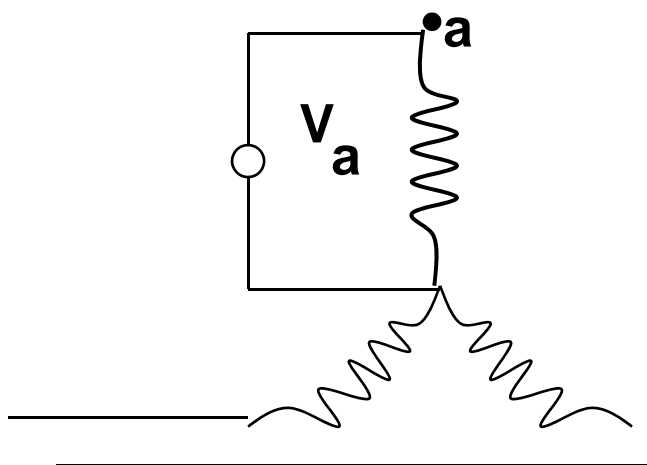
The rotating magnetic field induces a three-phase voltage in the stator winding of the generator

The Rotating Magnetic Field

Principle of Machine Operation:

- If a three-phase set of currents, each with equal magnitude and differing in phase by 120 degrees, flows in an armature winding, then it will produce a rotating magnetic field of constant magnitude.

The flux wave will travel in the air gap at the speed of $n_{sync} = \frac{120 f_e}{P}$ where f_e is the frequency of the three phase currents.



Electrical Frequency

Electrical frequency produced is locked or synchronized to the mechanical speed of rotation of a synchronous generator:

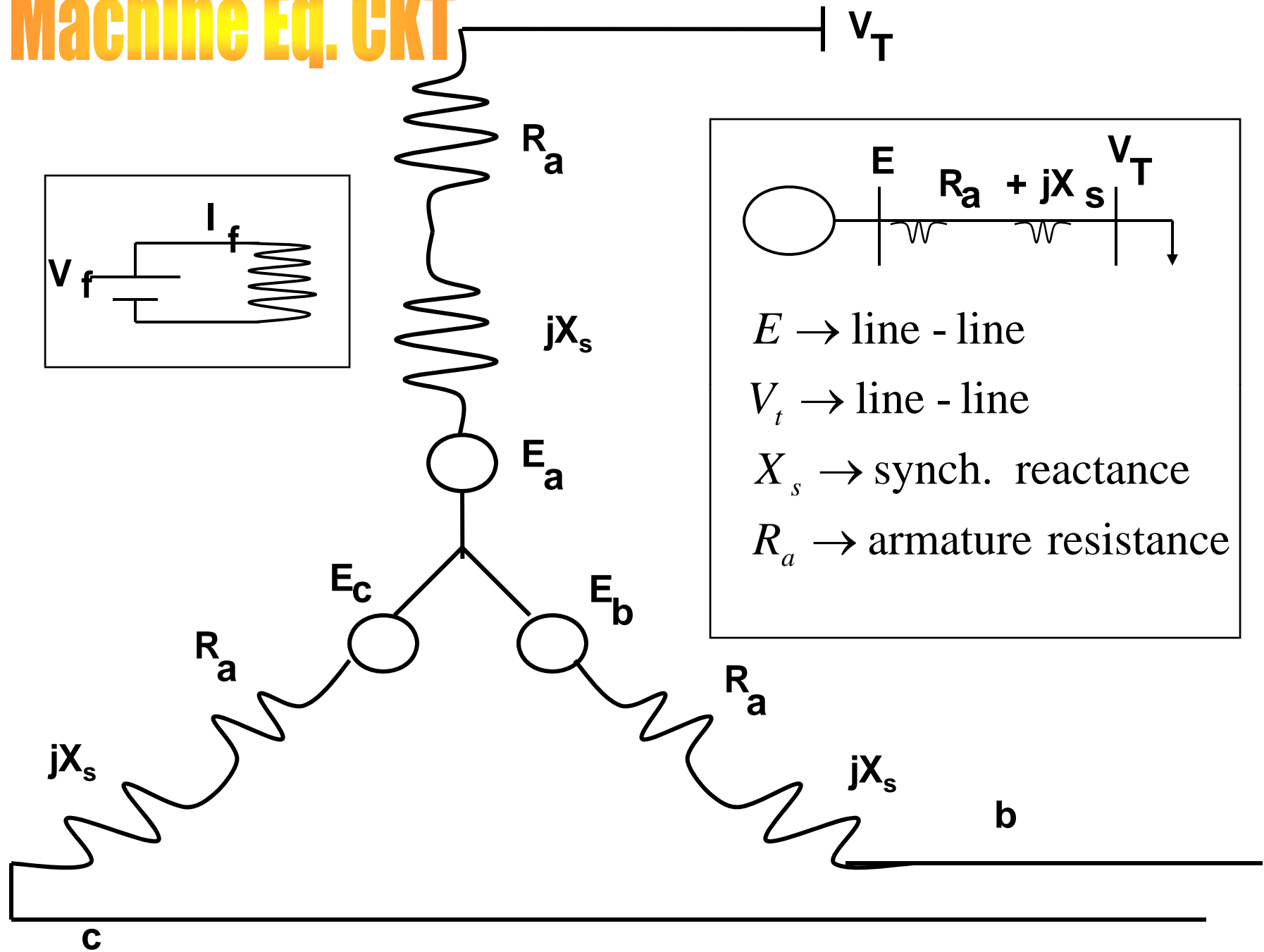
$$f_e = \frac{P n_m}{120}$$

where f_e = electrical frequency in Hz

P = number of poles

n_m = mechanical speed of the rotor, in r/min

Machine Eq. CKT



Synchronous motor

- Synchronous machine is provided with damper windings
- Damper winding is a short-circuited winding similar to the squirrel-cage winding of induction motor

Induced Emf in a synchronous machine

- $E(\text{average}) = PZN\phi/60A$
- $E(\text{rms})/E(\text{average}) = 1.11$
- $E(\text{rms}) = 2.22P\phi NT/60$ ($Z = 2T$)
- $N = 120f/P$
- $2f = PN/60$
- $E = 2.22\phi T * 2f$
- $E = 4.44\phi fT$

Generated Voltage(OCC)

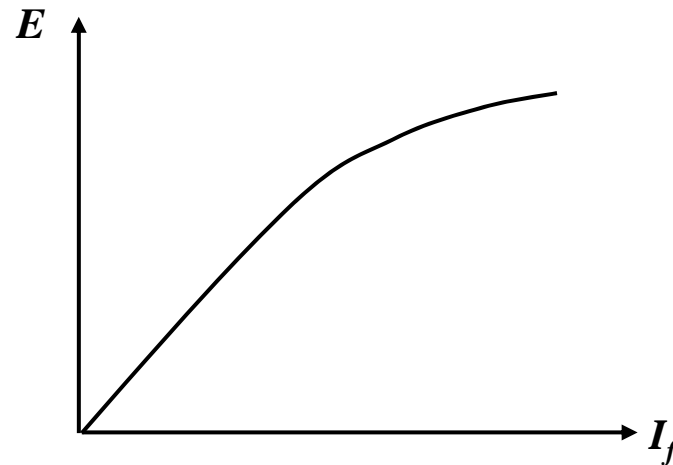
The generated voltage of a synchronous generator is given by

$$E = K_c \phi f_e$$

where ϕ = flux in the machine (function of I_f)

f_e = electrical frequency

K_c = synchronous machine constant



Saturation characteristic of a synchronous generator.

Synchronous Machine Equivalent Circuit

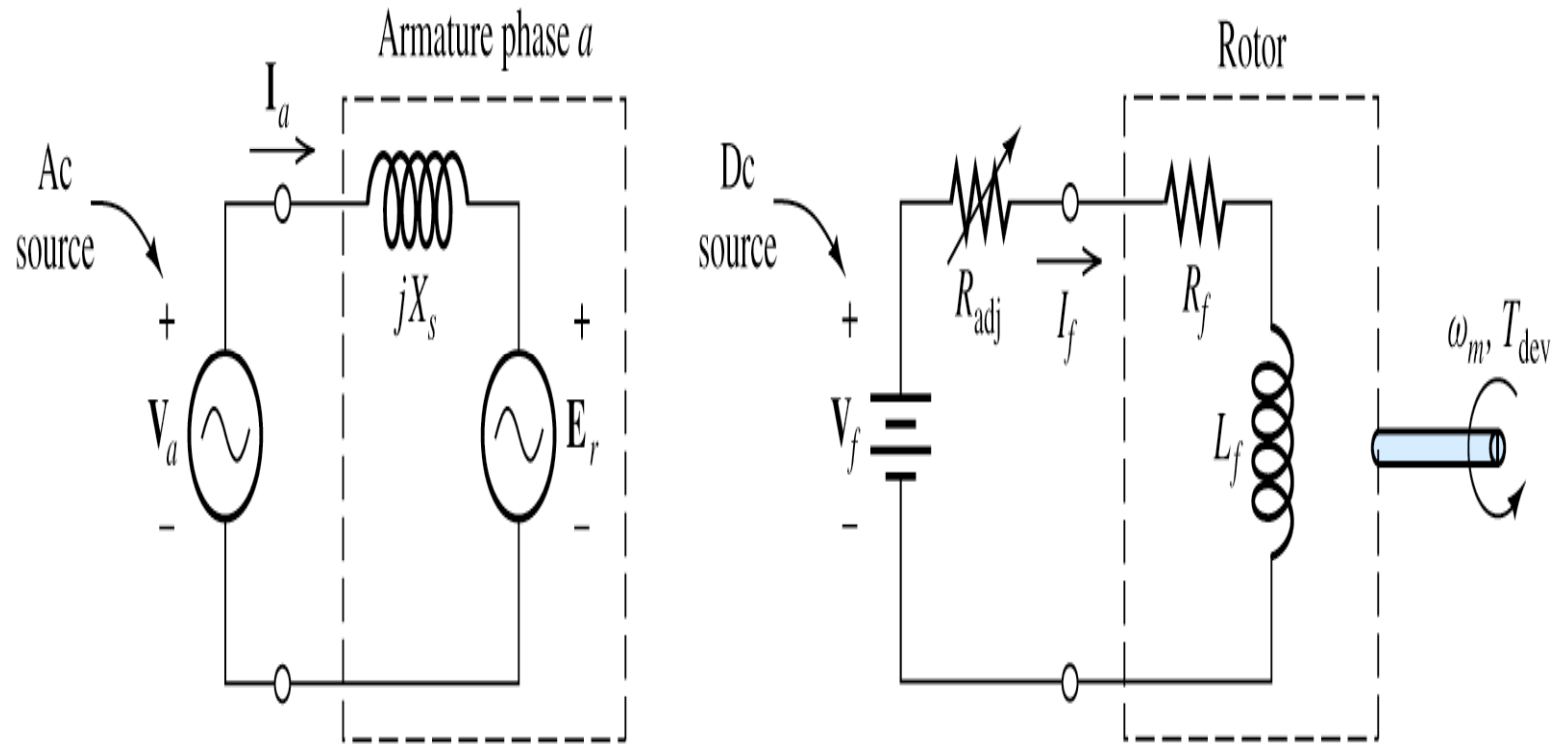


Figure 17.18 Equivalent circuit for the synchronous motor. The armature circuit is based on Equation 17.42.

Synchronous Reactance

- Equivalent circuit of a synchronous generator:
Each phase has resistance R and inductance L
Synchronous reactance:
 $X_s = 2\pi fL$
 R is typically $\ll X_s$, therefore neglected unless interested in efficiency or heating effects

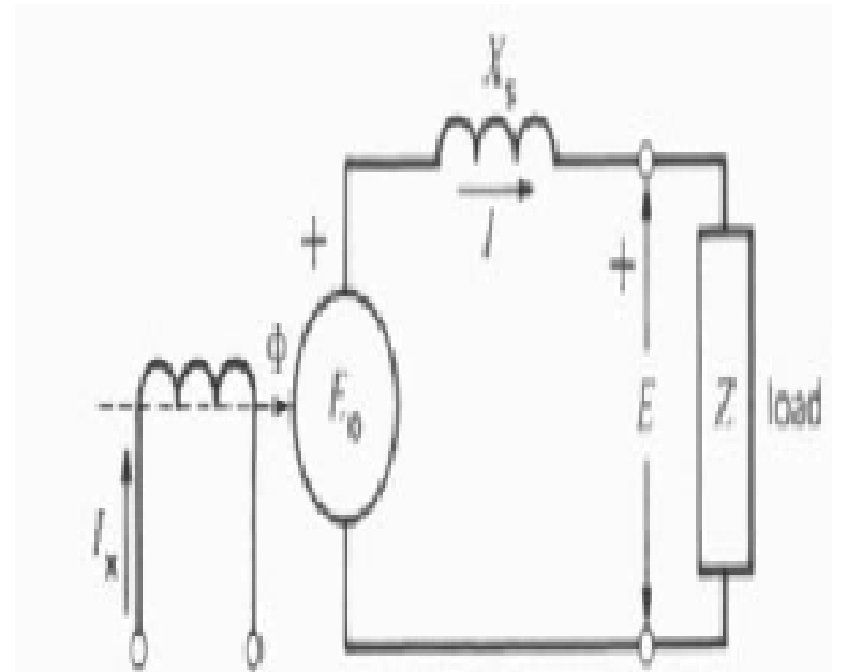


Figure 16.17

Equivalent circuit of a 3-phase generator, showing only one phase.

Voltage Regulation

A convenient way to compare the voltage behaviour of two generators is by their *voltage regulation* (*VR*). The *VR* of a synchronous generator at a given load, power factor, and at rated speed is defined as

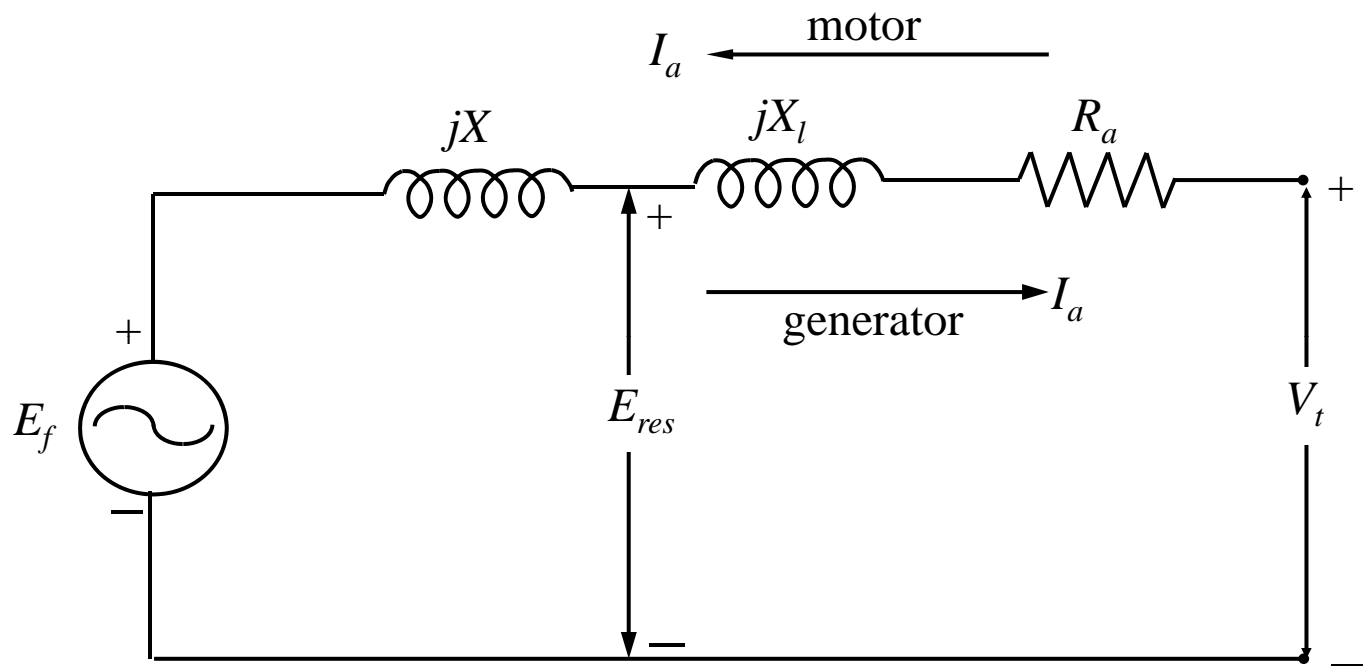
$$VR = \frac{E_{nl} - V_{fl}}{V_{fl}} \times 100\%$$

Where V_{fl} is the full-load terminal voltage, and E_{nl} (equal to E_f) is the no-load terminal voltage (internal voltage) at rated speed when the load is removed without changing the field current. For lagging power factor (*PF*), *VR* is fairly positive, for unity *PF*, *VR* is small positive and for leading *PF*, *VR* is negative.

Equivalent Circuit 1

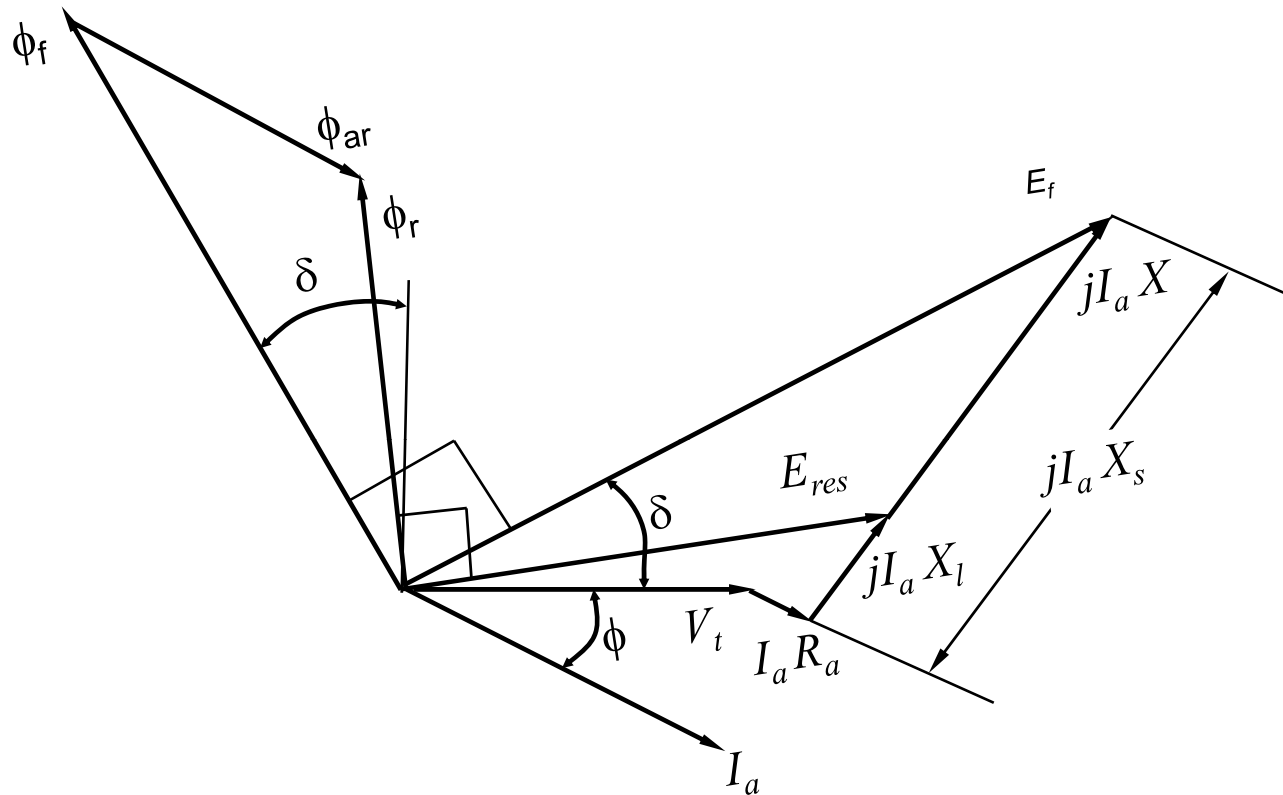
- o The internal voltage E_f produced in a machine is not usually the voltage that appears at the terminals of the generator.
- o The only time E_f is same as the output voltage of a phase is when there is no armature current flowing in the machine.
- o There are a number of factors that cause the difference between E_f and V_t :
 - The distortion of the air-gap magnetic field by the current flowing in the stator, called the armature reaction
 - The self-inductance of the armature coils.
 - The resistance of the armature coils.
 - The effect of salient-pole rotor shapes.

Equivalent Circuit 2



Equivalent circuit of a cylindrical-rotor synchronous machine

Phasor Diagram

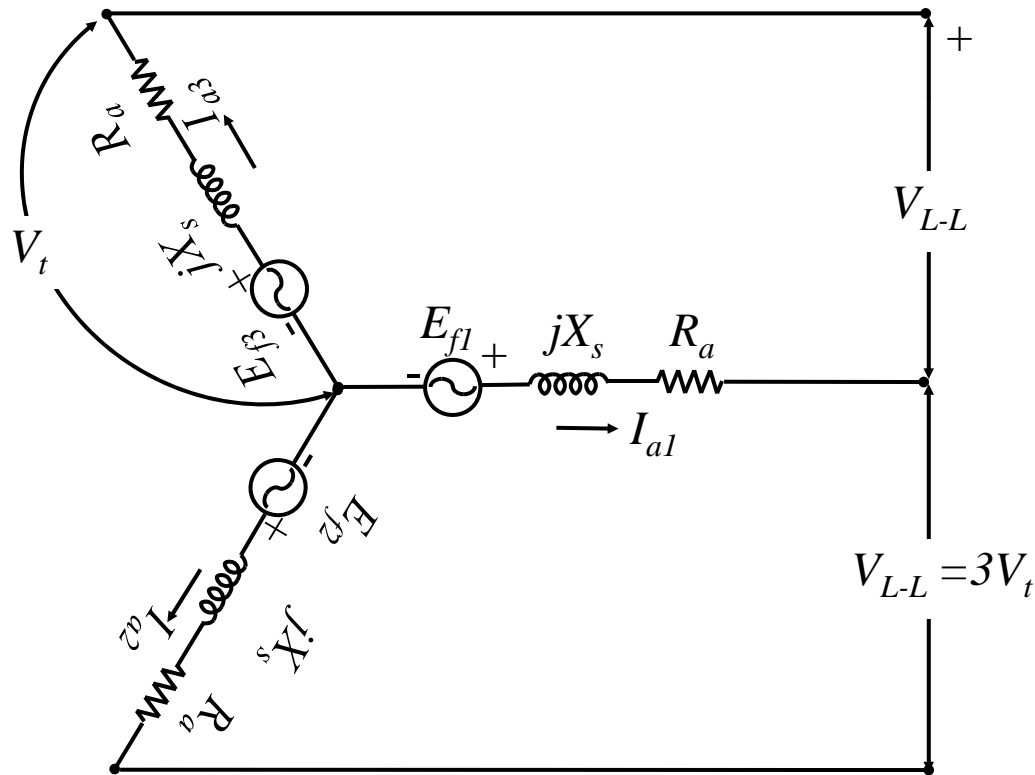


Phasor diagram of a cylindrical-rotor synchronous generator,
for the case of lagging power factor

Lagging PF: $|V_t| < |E_f|$ for overexcited condition
Leading PF: $|V_t| > |E_f|$ for underexcited condition

Three-phase equivalent circuit of a cylindrical-rotor synchronous machine

The voltages and currents of the three phases are 120° apart in angle, but otherwise the three phases are identical.

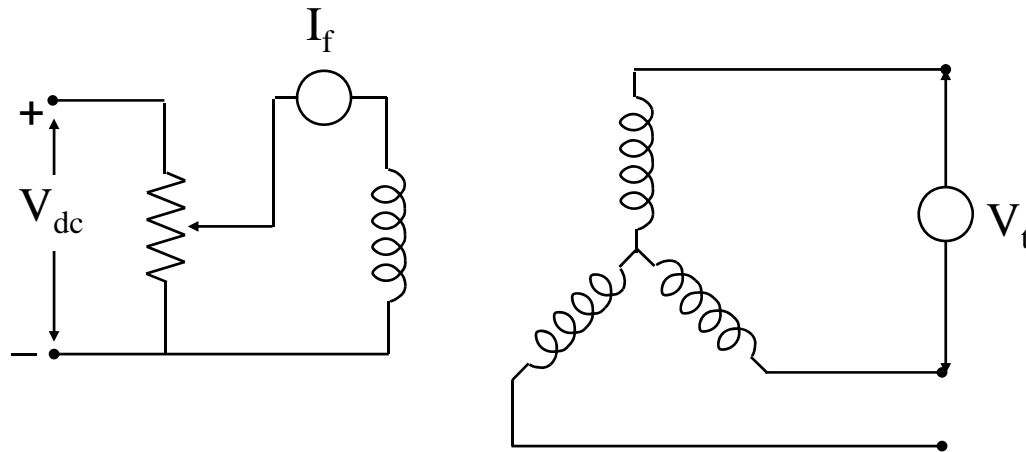


Determination of the parameters of the equivalent circuit from test data

- The equivalent circuit of a synchronous generator that has been derived contains three quantities that must be determined in order to completely describe the behaviour of a real synchronous generator:
 - The saturation characteristic: relationship between I_f and ϕ (and therefore between I_f and E_f)
 - The synchronous reactance, X_s
 - The armature resistance, R_a
- The above three quantities could be determined by performing the following three tests:
 - Open-circuit test
 - Short-circuit test
 - DC test

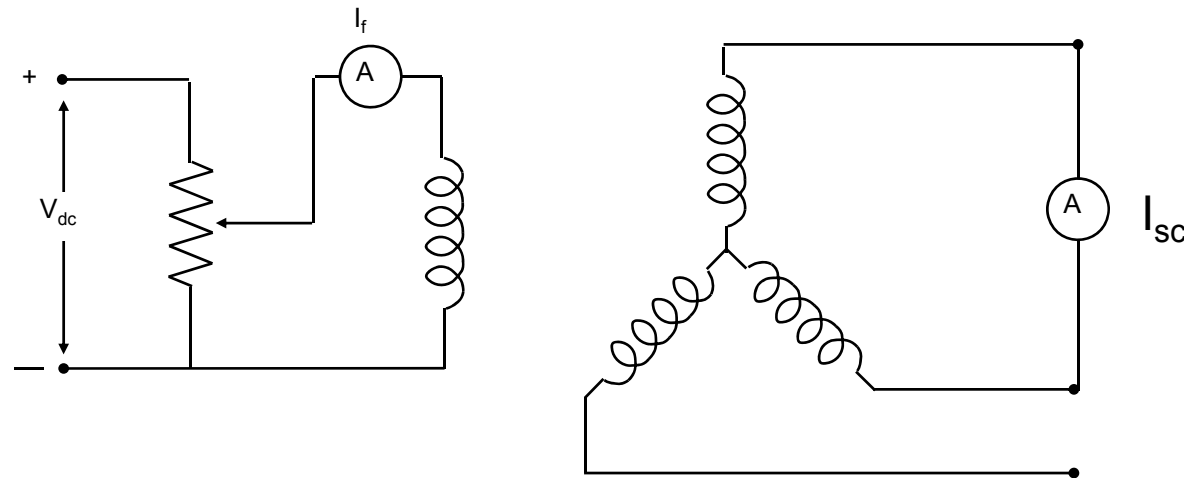
Open-circuit test

- The generator is turned at the rated speed
- The terminals are disconnected from all loads, and the field current is set to zero.
- Then the field current is gradually increased in steps, and the terminal voltage is measured at each step along the way.
- It is thus possible to obtain an open-circuit characteristic of a generator (E_f or V_t versus I_f) from this information



Short-circuit test

- Adjust the field current to zero and short-circuit the terminals of the generator through a set of ammeters.
- Record the armature current I_{sc} as the field current is increased.
- Such a plot is called short-circuit characteristic.



DC Test

- The purpose of the DC test is to determine R_a . A variable DC voltage source is connected between two stator terminals.
- The DC source is adjusted to provide approximately rated stator current, and the resistance between the two stator leads is determined from the voltmeter and ammeter readings

- then
$$R_{DC} = \frac{V_{DC}}{I_{DC}}$$

- If the stator is Y-connected, the per phase stator resistance is

$$R_a = \frac{R_{DC}}{2}$$

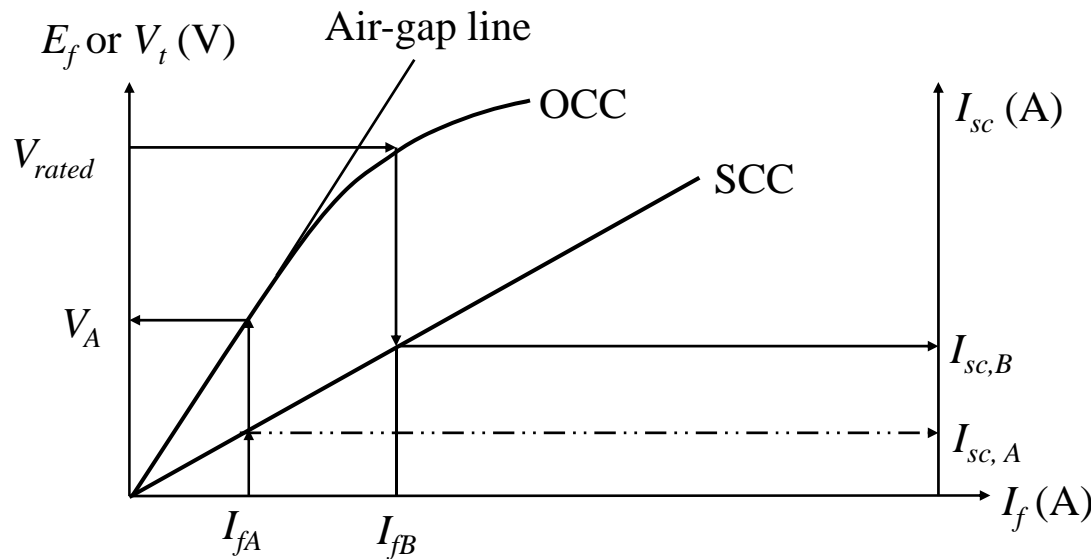
- If the stator is delta-connected, the per phase stator resistance is

$$R_a = \frac{3}{2} R_{DC}$$

Determination of X_s

- For a particular field current I_{fA} , the internal voltage $E_f (=V_A)$ could be found from the occ and the short-circuit current flow $I_{sc,A}$ could be found from the scc.
- Then the synchronous reactance X_s could be obtained using

$$Z_{s,unsat} = \sqrt{R_a^2 + X_{s,unsat}^2} = \frac{V_A (= E_f)}{|I_{scA}|}$$



$$X_{s,unsat} = \sqrt{Z_{s,unsat}^2 - R_a^2}$$

: R_a is known from the DC test.

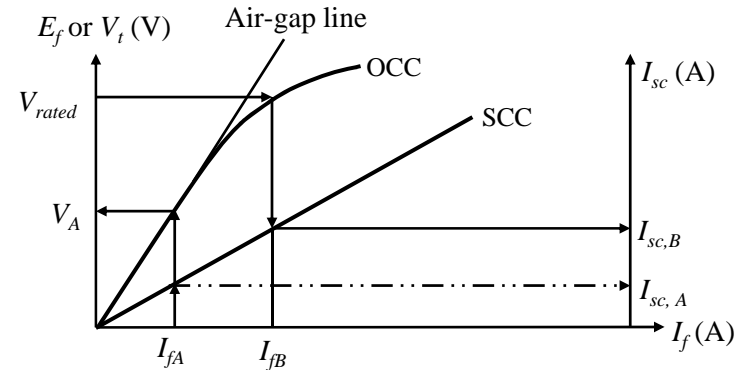
Since $X_{s,unsat} \gg R_a$,

$$X_{s,unsat} \approx \frac{E_f}{I_{scA}} = \frac{V_{t,oc}}{I_{scA}}$$

X_s under saturated condition

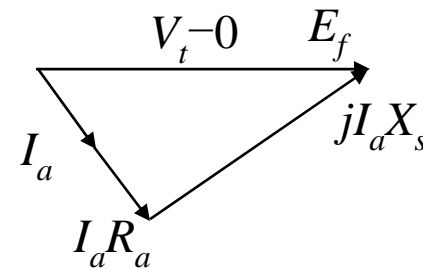
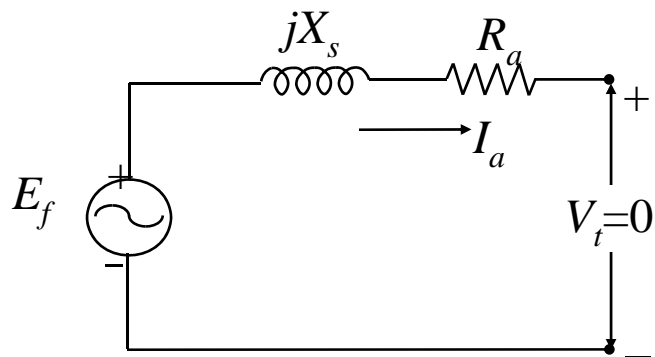
At $V = V_{rated}$,

$$Z_{s,sat} = \sqrt{R_a^2 + X_{s,sat}^2} = \frac{V_{rated} (= E_f)}{|I_{scB}|}$$



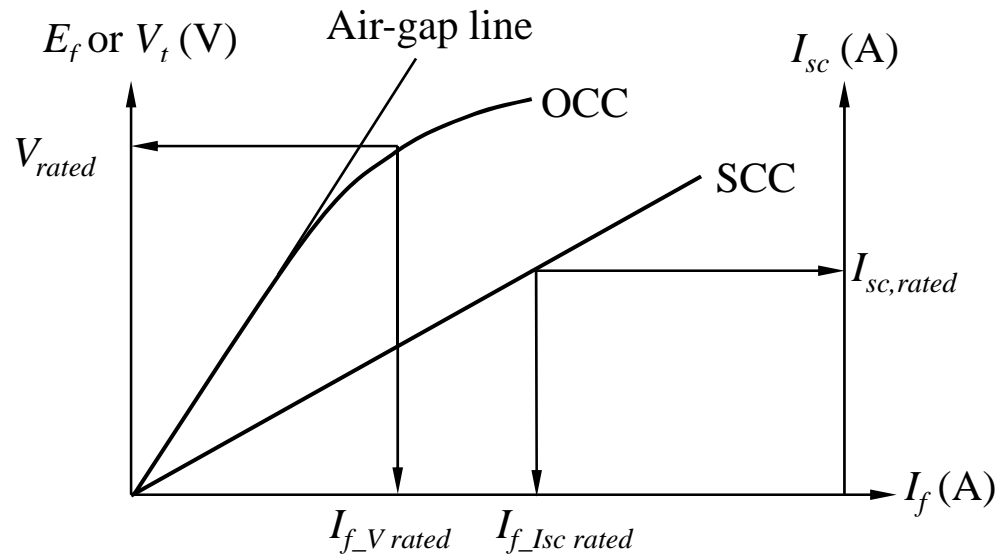
$X_{s,sat} = \sqrt{Z_{s,sat}^2 - R_a^2}$. R_a is known from the DC test.

Equivalent circuit and phasor diagram under condition



Short-circuit Ratio

Another parameter used to describe synchronous generators is the short-circuit ratio (SCR). The SCR of a generator defined as the ratio of the *field current required for the rated voltage at open circuit* to the *field current required for the rated armature current at short circuit*. SCR is just the reciprocal of the per unit value of the saturated synchronous reactance calculated by



$$SCR = \frac{I_{f_Vrated}}{I_{f_Iscrated}}$$

$$= \frac{1}{X_{s_sat} [in\ p.u.]}$$

Example 1

A 200 kVA, 480-V, 60-Hz, 4-pole, Y-Connected synchronous generator with a rated field current of 5 A was tested and the following data was taken.

- a) from OC test – terminal voltage = 540 V at rated field current
- b) from SC test – line current = 300A at rated field current
- c) from Dc test – DC voltage of 10 V applied to two terminals, a current of 25 A was measured.

1. Calculate the speed of rotation in r/min
2. Calculate the generated emf and saturated equivalent circuit parameters (armature resistance and synchronous reactance)

Solution to Example 1

1.

$$f_e = \text{electrical frequency} = Pn_m/120$$

$$f_e = 60\text{Hz}$$

$$P = \text{number of poles} = 4$$

$$n_m = \text{mechanical speed of rotation in r/min.}$$

$$\begin{aligned}\text{So, speed of rotation } n_m &= 120 f_e / P \\ &= (120 \times 60) / 4 = 1800 \text{ r/min}\end{aligned}$$

2. In open-circuit test, $I_a = 0$ and $E_f = V_t$

$$E_f = 540 / 1.732$$

$$= 311.8 \text{ V (as the machine is Y-connected)}$$

In short-circuit test, terminals are shorted, $V_t = 0$

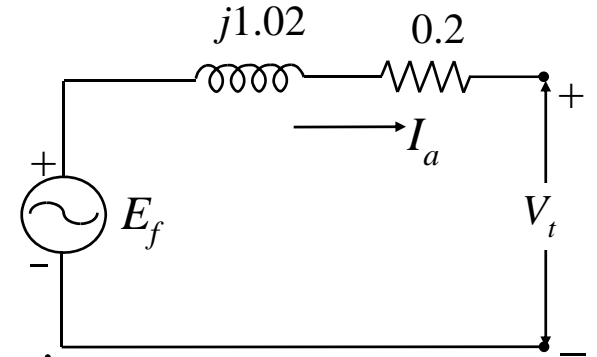
$$E_f = I_a Z_s \text{ or } Z_s = E_f / I_a = 311.8 / 300 = 1.04 \text{ ohm}$$

$$\text{From the DC test, } R_a = V_{DC} / (2I_{DC})$$

$$= 10 / (2 \times 25) = 0.2 \text{ ohm}$$

$$\text{Synchronous reactance } Z_{s,sat} = \sqrt{R_a^2 + X_{s,sat}^2}$$

$$X_{s,sat} = \sqrt{Z_{s,sat}^2 - R_a^2} = \sqrt{1.04^2 - 0.2^2} = 1.02$$



Parallel operation of synchronous generators

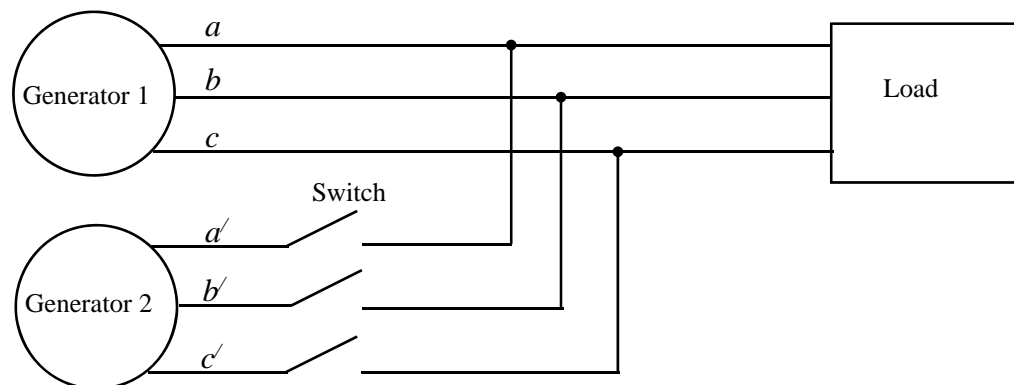
There are several major advantages to operate generators in parallel:

- Several generators can supply a bigger load than one machine by itself.
- Having many generators increases the reliability of the power system.
- It allows one or more generators to be removed for shutdown or preventive maintenance.

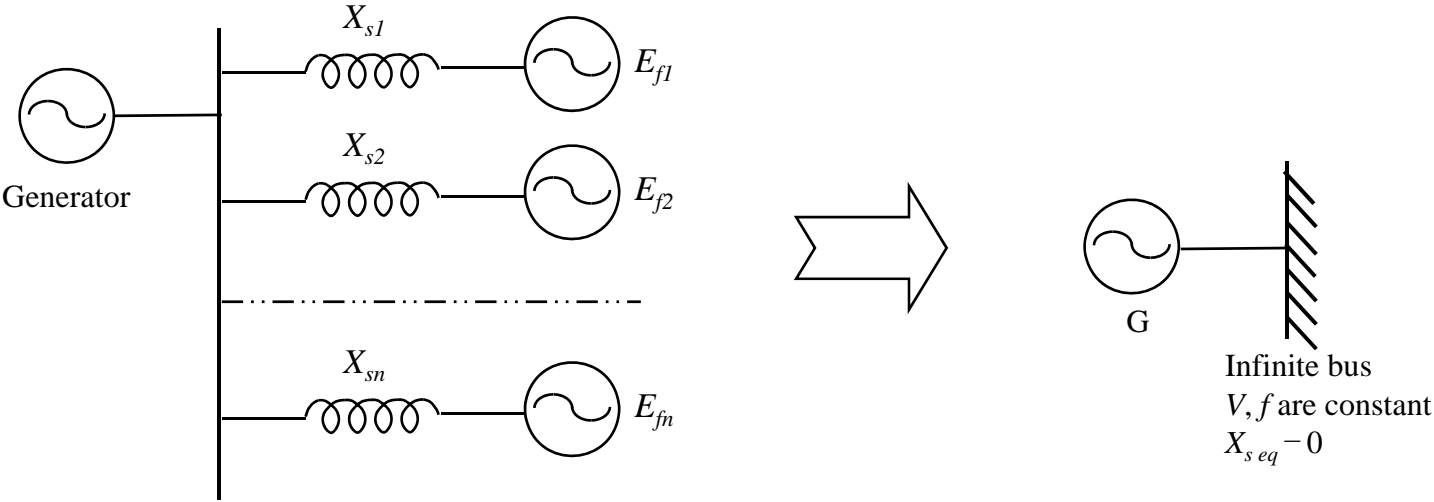
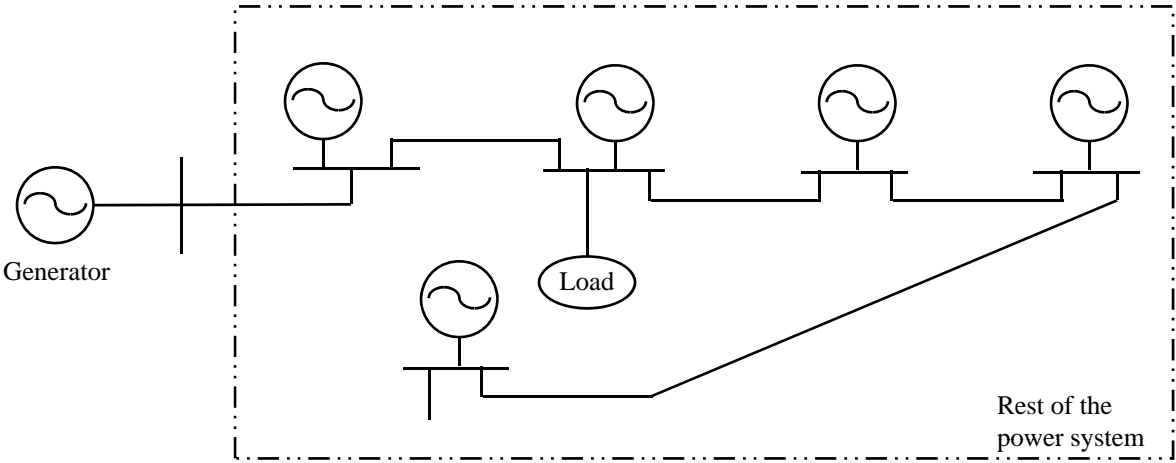
Synchronization

Before connecting a generator in parallel with another generator, it must be synchronized. A generator is said to be synchronized when it meets all the following conditions:

- The *rms line voltages* of the two generators must be equal.
- The two generators must have the same *phase sequence*.
- The *phase angles* of the two *a* phases must be equal.
- The *oncoming generator frequency* is equal to the running system frequency.



Synchronization



Concept of the infinite bus

When a synchronous generator is connected to a power system, the power system is often so large that nothing the operator of the generator does will have much of an effect on the power system. An example of this situation is the connection of a single generator to the Canadian power grid. Our Canadian power grid is so large that no reasonable action on the part of one generator can cause an observable change in overall grid frequency. This idea is idealized in the concept of an infinite bus. *An infinite bus is a power system so large that its voltage and frequency do not vary regardless of how much real or reactive power is drawn from or supplied to it.*

Active and reactive power-angle characteristics

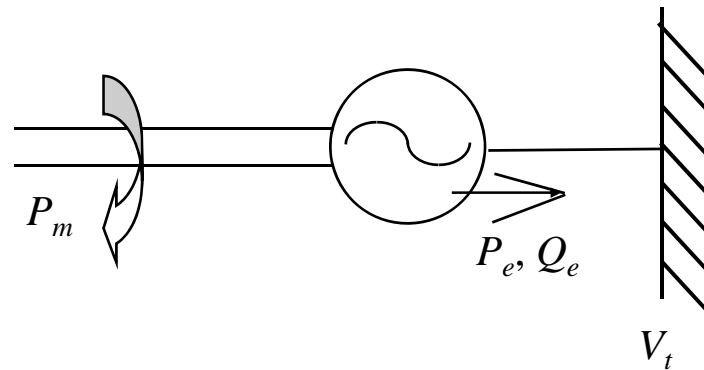
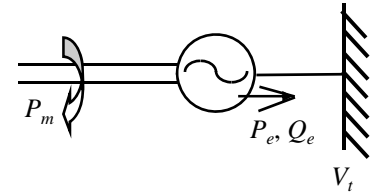


Fig. Synchronous generator connected to an infinite bus.

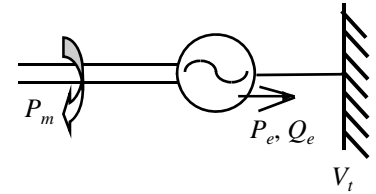
- $P > 0$: generator operation
- $P < 0$: motor operation
- Positive Q : delivering inductive vars for a generator action or receiving inductive vars for a motor action
- Negative Q : delivering capacitive vars for a generator action or receiving capacitive vars for a motor action

Active and reactive power-angle characteristics



- The real and reactive power delivered by a synchronous generator or consumed by a synchronous motor can be expressed in terms of the terminal voltage V_t , generated voltage E_f , synchronous impedance Z_s , and the power angle or torque angle δ .
- Referring to Fig. 8, it is convenient to adopt a convention that makes positive real power P and positive reactive power Q delivered by an *overexcited generator*.
- The generator action corresponds to positive value of δ , while the motor action corresponds to negative value of δ .

Active and reactive power-angle characteristics



The complex power output of the generator in volt-amperes per phase is given by

$$S = P + jQ = \bar{V}_t I_a^*$$

where:

V_t = terminal voltage per phase

I_a^* = complex conjugate of the armature current per phase

Taking the terminal voltage as reference

$$\bar{V}_t = V_t + j0$$

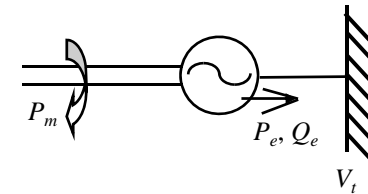
the excitation or the generated voltage,

$$\bar{E}_f = E_f (\cos \delta + j \sin \delta)$$

Active and reactive power-angle characteristics

and the armature current,

$$\bar{I}_a = \frac{\bar{E}_f - \bar{V}_t}{jX_s} = \frac{(E_f \cos \delta - V_t) + jE_f \sin \delta}{jX_s}$$



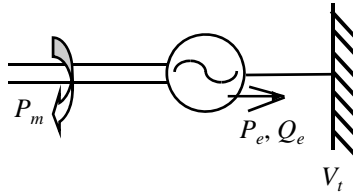
where X_s is the synchronous reactance per phase.

$$S = P + jQ = \bar{V}_t \bar{I}_a^* = V_t \left[\frac{(E_f \cos \delta - V_t) - jE_f \sin \delta}{-jX_s} \right]$$
$$= \frac{V_t E_f \sin \delta}{X_s} + j \frac{V_t E_f \cos \delta - V_t^2}{X_s}$$

$$\therefore P = \frac{V_t E_f \sin \delta}{X_s} \quad \&$$

$$Q = \frac{V_t E_f \cos \delta - V_t^2}{X_s}$$

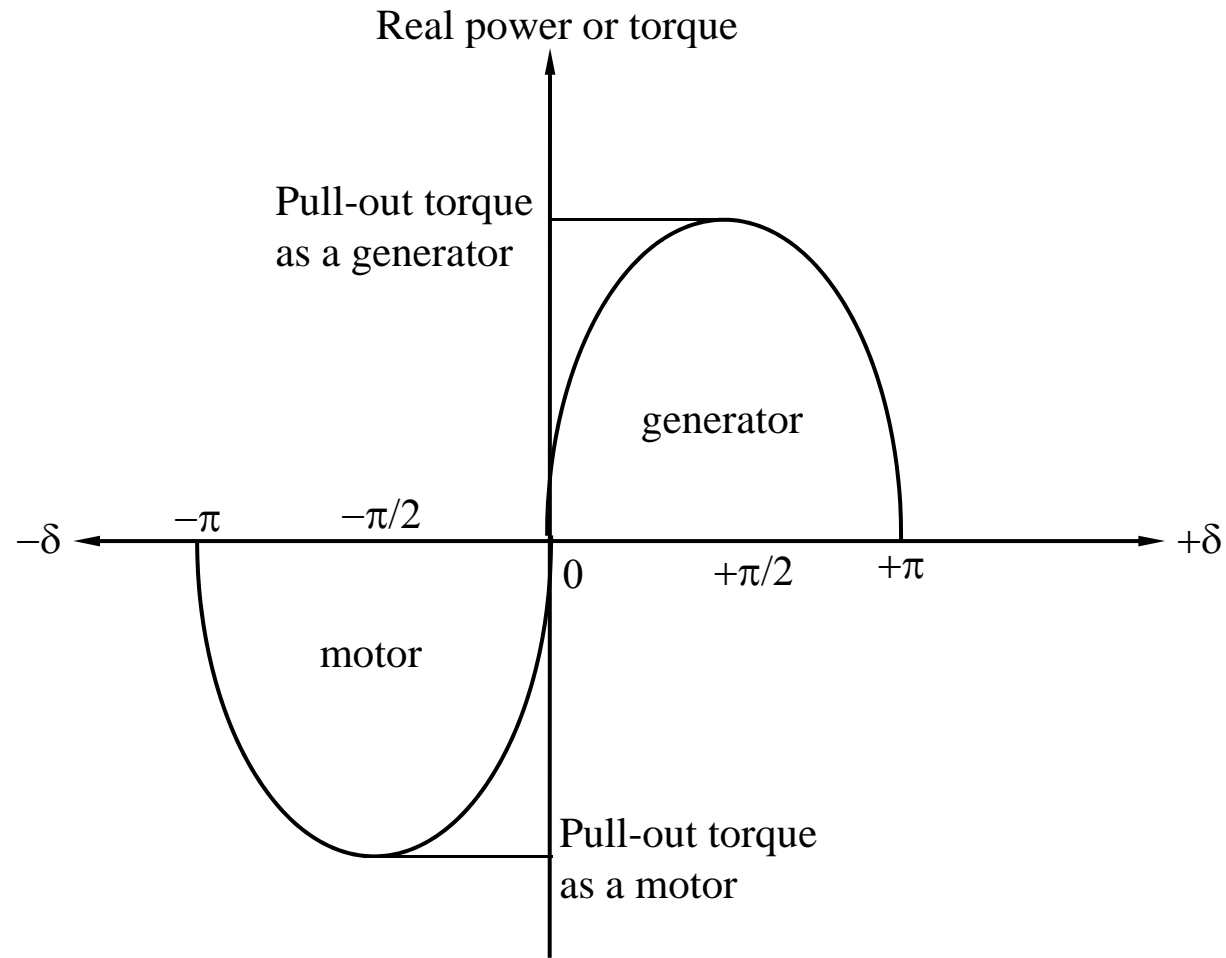
Active and reactive power-angle characteristics



$$\therefore P = \frac{V_t E_f \sin \delta}{X_s} \quad \& \quad Q = \frac{V_t E_f \cos \delta - V_t^2}{X_s}$$

- The above two equations for active and reactive powers hold good for cylindrical-rotor synchronous machines for negligible resistance
- To obtain the total power for a three-phase generator, the above equations should be multiplied by 3 when the voltages are line-to-neutral
- If the line-to-line magnitudes are used for the voltages, however, these equations give the total three-phase power

Steady-state power-angle or torque-angle characteristic of a cylindrical-rotor synchronous machine (with negligible armature resistance).



Steady-state stability limit

Total three-phase power: $P = \frac{3V_t E_f}{X_s} \sin \delta$

The above equation shows that the power produced by a synchronous generator depends on the angle δ between the V_t and E_f . The maximum power that the generator can supply occurs when $\delta=90^\circ$.

$$P = \frac{3V_t E_f}{X_s}$$

The maximum power indicated by this equation is called *steady-state stability limit* of the generator. If we try to exceed this limit (such as by admitting more steam to the turbine), the rotor will accelerate and lose synchronism with the infinite bus. In practice, this condition is never reached because the circuit breakers trip as soon as synchronism is lost. We have to resynchronize the generator before it can again pick up the load. Normally, real generators never even come close to the limit. Full-load torque angle of 15° to 20° are more typical of real machines.

Pull-out torque

The maximum torque or *pull-out torque* per phase that a two-pole round-rotor synchronous motor can develop is

$$T_{max} = \frac{P_{max}}{\omega_m} = \frac{P_{max}}{2\pi \left(\frac{n_s}{60} \right)}$$

where n_s is the synchronous speed of the motor in rpm

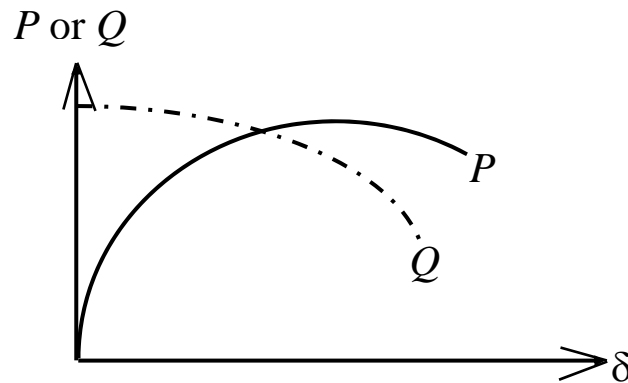
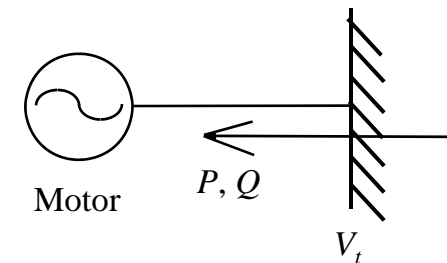


Fig. Active and reactive power as a function of the internal angle

Synchronous Motors



- A synchronous motor is the same physical machine as a generator, except that the direction of real power flow is reversed
- Synchronous motors are used to convert electric power to mechanical power
- Most synchronous motors are rated between 150 kW (200 hp) and 15 MW (20,000 hp) and turn at speed ranging from 150 to 1800 r/min. Consequently, these machines are used in heavy industry
- At the other end of the power spectrum, we find tiny single-phase synchronous motors used in control devices and electric clocks

Operation Principle

- The field current of a synchronous motor produces a steady-state magnetic field B_R
- A three-phase set of voltages is applied to the stator windings of the motor, which produces a three-phase current flow in the windings. This three-phase set of currents in the armature winding produces a uniform rotating magnetic field of B_s
- Therefore, there are two magnetic fields present in the machine, and *the rotor field will tend to line up with the stator field*, just as two bar magnets will tend to line up if placed near each other.
- Since the stator magnetic field is rotating, the rotor magnetic field (and the rotor itself) will try to catch up
- The larger the angle between the two magnetic fields (up to certain maximum), the greater the torque on the rotor of the machine

Vector Diagram

- The equivalent circuit of a synchronous motor is exactly same as the equivalent circuit of a synchronous generator, except that the reference direction of I_a is reversed.
- The basic difference between motor and generator operation in synchronous machines can be seen either in the magnetic field diagram or in the phasor diagram.
- In a generator, E_f lies ahead of V_t , and B_R lies ahead of B_{net} . In a motor, E_f lies behind V_t , and B_R lies behind B_{net} .
- In a motor the induced torque is in the direction of motion, and in a generator the induced torque is a countertorque opposing the direction of motion

Vector Diagram

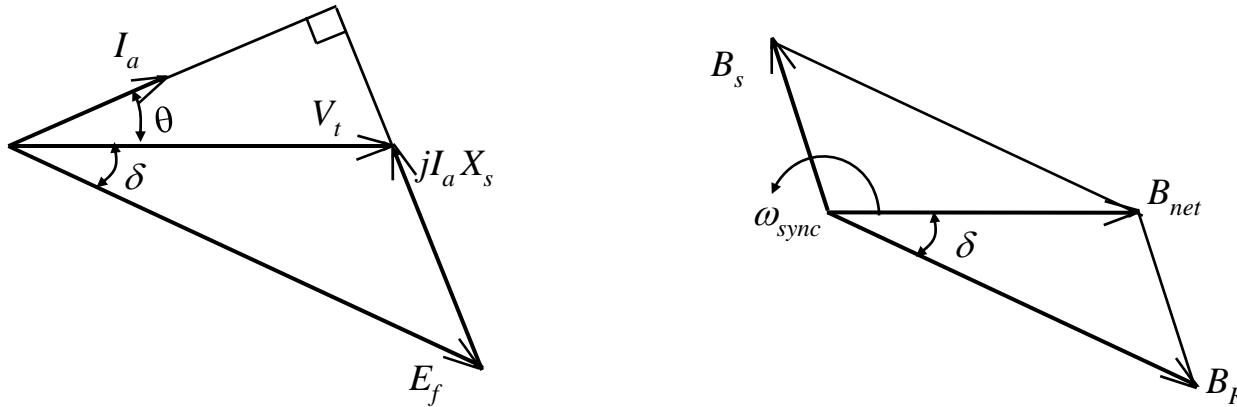


Fig. The phasor diagram (leading PF: overexcited and $|V_t| < |E_f|$) and the corresponding magnetic field diagram of a synchronous motor.

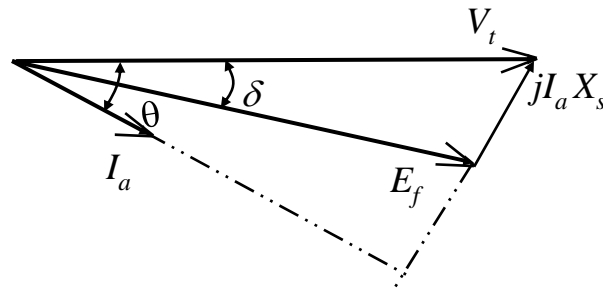


Fig. The phasor diagram of an underexcited synchronous motor (lagging PF and $|V_t| > |E_f|$).

Application of Synchronous Motors

Synchronous motors are usually used in large sizes because in small sizes they are costlier as compared with induction machines. The principal advantages of using synchronous machine are as follows:

- Power factor of synchronous machine can be controlled very easily by controlling the field current.
- It has very high operating efficiency and constant speed.
- For operating speed less than about 500 rpm and for high-power requirements (above 600KW) synchronous motor is cheaper than induction motor.

In view of these advantages, synchronous motors are preferred for driving the loads requiring high power at low speed; e.g; reciprocating pumps and compressor, crushers, rolling mills, pulp grinders etc.